



OPERATING and MAINTENANCE Manual

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1- DECLARATION OF CONFORMITY FOR EEC



THE MAKER

HARDI-EVRARD 301, Rue du 21 Mai 1940 F -62990 BEAURAINVILLE

Declares that the product

Type ALPHA PLUS 3500 and ALPHA PLUS 4100 SPRAYER

Which is the subject of the declaration conforms to the basic of health and safety requirements stipulated in EEC Directive 89/392/CE, 91/368/CE et 93/368/CE.

The following standards have been taken into account in order to implement, according to normal practice, the health and safety regulation laid down in EEC Directives :

EN 292-1 EN 292-2

In addition, the owner of the machinery is obliged to keep this manual throughout the life of the machine and, in the event of resale, to pass it on the purchaser.

Beaurainville, 1 February 2004

The Manager HARDI-EVRARD

ALPHA PLUS TWIN FORCE

1-1 USING THE SELF-PROPELLED ALPHA

The agricultural sprayer is designed for applying plant protection products and liquid fertilizers to crops. It must be used only for this purpose, to the exclusion of all others.

Please follow the Highway Code and any regulations in force with regard to road driving.

We strongly recommend that you obtain training in crop protection and handling plant protection products to ensure crop treatment with total safety for those accompanying you and for the environment.

1-2 DELIVERY REPORT

The delivery report, given when the mobile unit is delivered, must be returned to :

HARDI EVRARD
BP 59
77542 SAVIGNY LE TEMPLE CEDEX
FRANCE

duly completed, dated and signed by the concessionaire and the user, the return of this document causing the guarantee to start running. We would ask you to read carefully the guarantee clauses stipulated in the delivery report.

All the following specifications and characteristics are subject to improvements without notice and immediate revision of this manual.

1-3 SAFETY PRECAUTIONS



Watch for this symbol, it means WARNING, CAUTION, PAY ATTENTION. Your safety is involved, so be alert!



This symbol indicate the possibilty of frost damage.

Read and pay attention to the instruction book before starting and operating the sprayer. It is equally important that other operators of this equipment read and understand this book.

Do not permit passengers to ride on the machine. There are no safe places for others than the driver.

Pressure test with clean water prior to filling with chemicals. Wear personal protection, always (gloves, overalls, rubber boots, and face protection shield).

Wash the entire machine inside and outside, as far as possible, to remove all chemicals.

Depressurize equipment after use and before servicing.

Do not service and repair the machine when the machine is running.

Disconnect electrical power before servicing (arc welding, etc.).

Before starting the engine, make sure that nobody is carrying out service or maintenance jobs on the sprayer. Wash and change cloths after spraying jobs.

Remove all inflammable or explosive material from the area.

Do not eat, drink or smoke whilst spraying or working with contaminated equipment.

Immediately, after spraying job, wash and change the clothes.

In case of poisoning, seek medical advice or call an ambulance. Retain chemical label or container for identification of chemical.

Keep childrens away from the sprayer.

Do not enter the sprayer tank.

If any portion of this instruction book remains unclear after reading, contact your HARDI-EVRARD dealer for futher explanation before using the equipment.

1-4 ROAD DRIVING

On the road, it is essential to follow the directions of the Highway Code or any other regulation with regard to compulsory equipment on agricultural machinery (lighting, warning beacon, etc.) The sprayer and tractor must conform to local rules.

It is essential to take note of the overall dimensions of the sprayer prior to any road travel. These dimensions are the subject of chapter 10.

677833 FOREWORD

ALPHA PLUS TWIN FORCE

1-5 PLANT PROTECTION PRODUCTS

Safe use of sprayers is dependent on the user, who must take the usual precautions when he is handling plant protection products and working with machine. It is, for example, essential to be aware of the non-compatibility of various different products used and be careful to read the product maker's instructions. The sprayer must be carefully cleaned after each use as chemical residues can damage the spray circuit.

Decree n° 92-1261 of 03 Décembre 1992.

1-5-1 CONTAINERS

Observe local legislation regarding chemical residues and mandatory decontamination methods. If in doubt contact the authorities e.g. Department of Agriculture.

1-5-2 STORAGE OF THE PRODUCTS

Do not store chemicals near the water. Store chemicals behind locked doors do not allow unauthorized persons and children to access the chemicals.

1-5-3 PERSONNAL PROTECTION

Chemicals will penetrate gloves, rubber boots etc. after a certain period of contact. This period will vary from a few hours to several days depending on rubber materials and chemical used. Be familiarised with the quality of your protection equipment, and renew them according to the instructions.

Wash your gloves before taking them off. Do not touch the contaminated outer side of the gloves with bare hands when taking them off.

If chemicals are splashed over you, remove soaked clothing at once and wash with soap and water instantly. Plant protection chemicals will penetrate the skin, and affect your health. Consult chemical label regarding precautions to be taken against poisoning.

1-5-4 PLANT PROTECTION CHEMICAL

Please obtain current information for decontamination methods (e.g. leaching of pesticides). If you do not know this legislation, refer to the agricultural authorithies (Department Agriculture)

1-6 CLEANING THE SPRAYER

The sprayer must be cleaned on an uncultivated piece of land. There must be no seepage or running to watercourses, gutters, wells or springs. The rinsing water must not no discharged into drains.

1-7 NITROGEN ACCUMULATOR

OLAER OPERATING INSTRUCTIONS CE 109294-1

NI 06- ENGLISH

1 GENERAL

This equipment is designed, manufactured and tested in compliance with European Directive 97/23 EC.

Strict compliance with the instructions given in this document and all relevant documents is essential.

The supplier disclaims all liability for any direct or indirect damage to property or personal injury and all responsibility for consequential damage such as, for example, operating losses arising from the failure to follow the instructions given below. Before commissioning and during operation, it is important to refer to the regulations for the use of

hydraulic accumulators in force on the installation site.

Compliance with current regulations is the responsibility of the operator who must ensure that the

Compliance with current regulations is the responsibility of the operator who must ensure that the documents supplied with the equipment are kept in a safe place. They may be required for inspection purposes.

2 SAFETY DEVICES

Current site regulations require the use of all or some of the following safety devices:

- Overpressure protection device
- Decompression device
- Pressure gage
- Pressure gage connector
- Isolator
- And so on

The operator is required to comply with these regulations.

3 HANDLING - STORAGE

The original packing is suitable for handling and storing the equipment, unless otherwise specified.

3.1 Handling

Handle with care.

The inflation valve must not be subjected to any impact, however slight.

3.2 Storage

Store in a cool, dry place. Do not expose to flames or heat. Storing an accumulator inflated to its inflation pressure Po for a long period of time is not recommended (see Section 5.1.1).

ALPHA PLUS TWIN FORCE

4. ACCUMULATOR MARKING

It is strictly forbidden to change any information and markings without the prior written agreement of Olaer.

The following information is indicated on the accumulator:

- Olaer logo
- Accumulator reference
- Nominal volume V of the tank in liters
- Basic allowable limits:
 - temperature range TS in °C maximum pressure PS in bar
- Fluid used
- Test pressure PT in bar
- Test & manufacture date: MM/YYYY

And, for volumes of more than 1 liter:

- EC logo
- Accreditation number of the certifying body

Note: For volumes up to and including 1,0 liter, marking can be slightly different

5. COMMISSIONING

The equipment must only be commissioned by qualified technicians (contact Olaer or an approved Olaer agent).

Before installation, visually check that the accumulator is not damaged.

Before carrying out any work on the hydraulic system, ensure that it is depressurized. Incorrect installation may result in serious accidents.

It is strictly forbidden to:

- weld, solder, drill, or perform any other operation that may change any mechanical properties!
- modify the accumulator or its components without the prior written agreement of Olaer

Explosion hazard and/or danger of bursting!

For further information about the commissioning or use of the accumulator, contact Olaer or an approved Olaer agent.

5.1. Commissioning recommandations

5.1.1 Inflation pressure Po

The inflation pressure (Po) is calculated according to the operating conditions indicated by the customer. The accumulators are supplied as follows:

- Ready for use, inflated to Po,
- Inflated to approximately 5 bar (storage pressure).
 In this case, the accumulator must be inflated to Po before it is put into service (see Section 5.2).

5.1.2 Inflation gas

Use only nitrogen that is at least 99.8 % pure.

It is strictly forbidden to use oxygen or air to inflate the accumulator! Explosion hazard!

5.1.3 Maximum allowable pressure

The maximum pressure (PS) is indicated on the accumulator.

Check that the maximum allowable pressure is greater than that of the hydraulic circuit.

For any other pressure, you will have to contact Olaer.

5.1.4 Allowable pressure ratio

The maximum allowable pressure ratio (Pmax / Po) between maximum hydraulic pressure (Pmax) and inflation pressure (Po) is indicated on the table at the end of this document (see Section 8).

Check that the actual pressure ratio is inferior than the allowable ratio.

5.1.5 Allowable pressure range

The maximum allowable pressure range (Pmax - Pmin) between maximum and minimum hydraulic pressure indicated on the table at the end of this document (see Section 8).

Check that the pressure range of the hydraulic circuit is inferior than the allowable pressure range

5.1.6 Allowable temperature range TS

The temperature range (TS) is -10°C to +80°C.

Check that the allowable temperature range covers the operating temperatures (environment and hydraulic fluid temperatures).

For any other temperature, you will have to contact Olaer.

5.1.7 Hydraulic fluid used

Use only mineral oil (group 2 fluid).

To ensure compatibility with any other fluid, you will have to contact Olaer.

It is strictly forbidden to use an accumulator with a fluid for which it is not designed.

A group 1 fluid, in particular, must not be used in an accumulator designed to use a group 2 fluid.

Group 1 (dangerous fluids) includes explosive, highly flammable, easily flammable, flammable, highly toxic, toxic, combustive fluids (as defined in Article 2 Section 2 of European Directive 67/548/EEC of 27 June 1967). Group 2 (non-dangerous fluids) contains all the other fluids.

5.1.8 Installation site

Ensure that the labels and markings are clearly visible.

Leave at least 200 mm above the inflation valve for the checking and inflation instruments.

Take the environmental conditions into account and, if necessary, protect heat sources, electric and magnetic fields against lightning, moisture, bad weather and so on.

For optimum performance, place the accumulator as close as possible to the unit being used. It can be installed vertically with the inflation valve upwards, or it can be mounted horizontally.

5.1.9 Mounting

Mount the accumulator as follows:

- Ensure that the pipes connected directly or indirectly to the accumulator are not subjected to any anormal
- Ensure that the accumulator cannot move, or minimize any movement that may occur as a result of broken

The accumulator must not subjected to any stress or load, in particular from the structure with which it is

5.1.10 Final check before startup

The pre-startup check must be carried out in accordance with current site regulations.

5.2 Inflation (refillable accumulators)

Secure the accumulator.

Determine a safety area not in line with the openings (hydraulic and nitrogen side). Caution: parts may be ejected in the event of component breakage.

Use a checking and inflation instrument (refer to the instructions on how to use the latter) to inflate, deflate and check the inflation pressure Po.

Olaer checking-inflation tools (supplied as optional extras) are used to inflate, deflate and check the pressure of the accumulators.

ALPHA PLUS TWIN FORCE

Note:

The nitrogen pressure varies according to the temperature of the gas. Whenever nitrogen is used to inflate or deflate the accumulator, allow the temperature to stabilize before checking the pressure.

Never exceed the maximum allowable pressure PS indicated on the accumulator.

Check the inflation valve for leaks (for example using soapy water).

Use the safety cap to protect the inflation valve.

5.3. Hydraulic Pressurization

First check the inflation pressure Po (see Section 5.2).

Check the hydraulic circuit for leaks.

Check that the hydraulic pressure never exceeds the maximum allowable pressure PS indicated on the accumulator.

6. MAINTENANCE

Before removing the accumulator from the hydraulic circuit, you must ensure that there is no residual hydraulic pressure in the accumulator.

Before dismantling the accumulator, ensure that no inflation pressure remains

(see Section 5.2)!

Once they have been commissioned, Olaer accumulators require practically no maintenance. To keep the equipment in good working order and ensure a long service life, the following maintenance work is recommended:

6.1 Inflation Pressure Po Checks (refillable accumulators)

When the accumulator has been commissioned, check the inflation pressure Po once a week for the first month. After that, adjust the frequency of such checks (weekly, monthly, six-monthly, annually) depending on the pressure drop.

See Section 5.2.

6.2 Other Operations

You are advised to carry out the following checks (at the intervals recommended by Olaer and d pending on the operating conditions):

- Check the safety devices and connections.
- Check the accumulator mountings.
- Visually inspect the accumulator for any sign of wear and tear such as corrosion or deformation.

To maintain an accumulator when it is in service (regular requalification operations, etc.), refer to the current site regulations.

For disassembly, cleaning and reassembly operations, contact Olaer or an approved Olaer agent. Use only original spare parts.

7 ACCUMULATOR DISPOSAL - RECYCLING

Before recycling or disposing of an accumulator, depressurize it and remove the inflation valve. Decontaminate, if necessary.

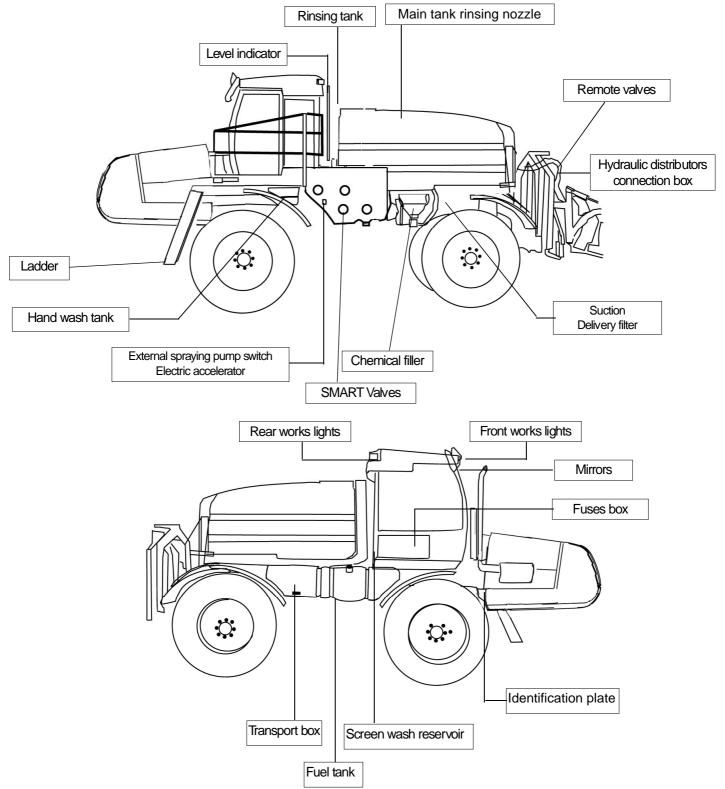
8 TECHNICAL DATA

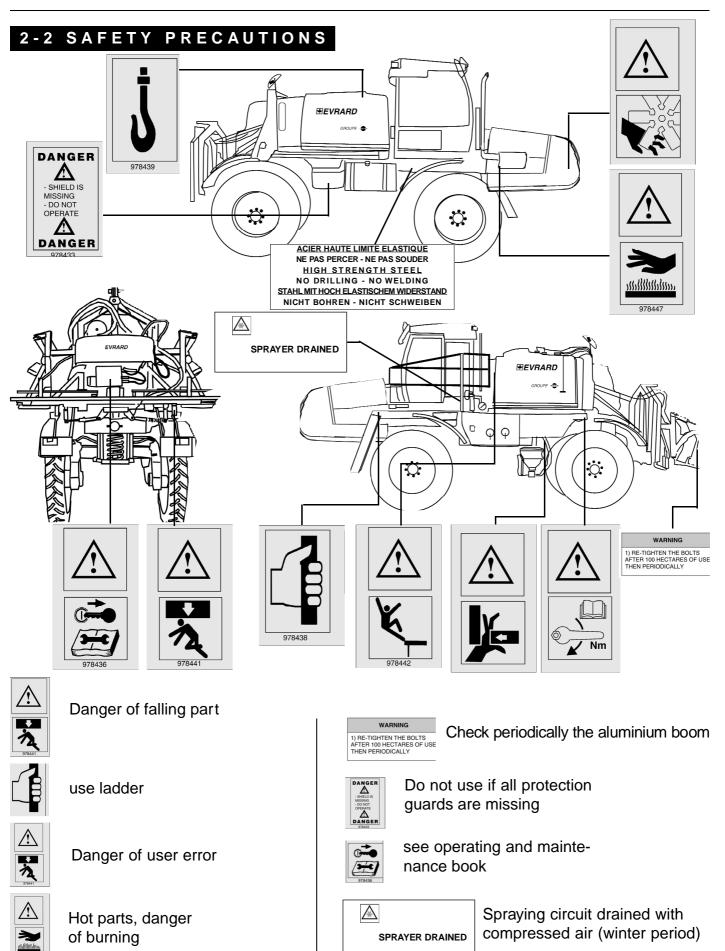
Designation	Volume V (L)	Max. allowable pressure* PS (bar)	Allowable temperature range ' TS (°C)	Allowable pressure ratio Pmax / Po	Pmax - Pmin (bar)	Proof pressure PT (bar)	Work Fluid
	0.075	250	-10°C / +80°C	6	210	375	
	0.32	210	-10°C /+80°C	8	175	315	•
0.75-160	0.75	160	-10°C / +80°C	8	120	240	
0.75-330	0.75	330	-10°C / +80°C	8	150	495	
	1.4	140	-10°C / +80°C	8	120	210	Mineral oil
2 - 1 0 0	1.4	100	-10°C / +80°C	8	140	375 150	(Fluid Group2)
2 - 2 5 0	2 . 8	250	-10°C / +80°C	8 -	140	375	
	3.5	250	-10°C / +80°C	4	140	3 7 5	

For any other pressure or temperature, you will have to contact Oleer

2- DESCRIPTION OF ALPHA SPRAYER

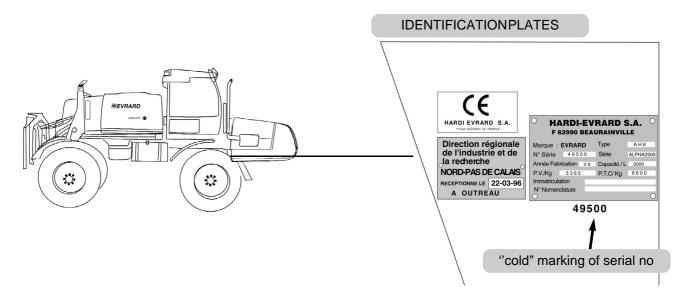
2-1 MAIN EQUIPMENT IDENTIFICATION





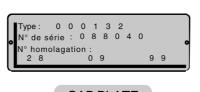
2-3 IDENTIFICATION

The information relating to the identification of the self-propelled ALPHA appears on a plate placed on the right-hand side of the machine. (serial number, type of model, manufacturing date, capacity of main tank, empty and full weights).

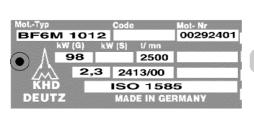


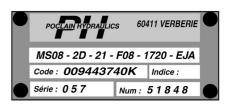


HYDROSTATIC PUMP PLATE



CABPLATE





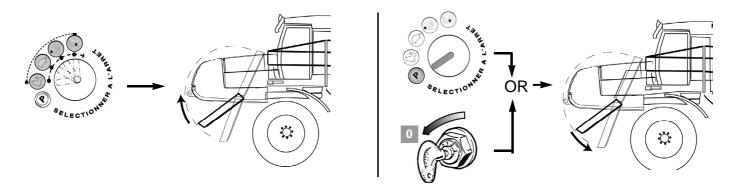
HYDRAULIC WHEEL PLATE

ENGINE PLATE

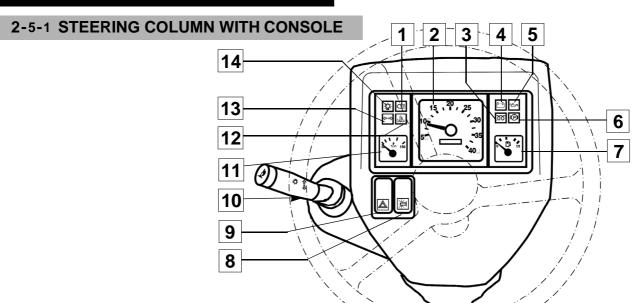
2-4 CAB ACCESS

When the machine is stopped, the ladder is at low position.

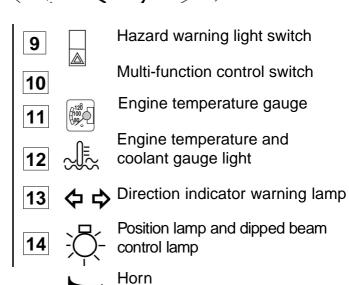
- To raise automatically the ladder, start the engine AND release the parking brake .
- To come down the ladder, stop the engine **OR** operate the parking brake.



2-5 CONSOLE DESCRIPTION

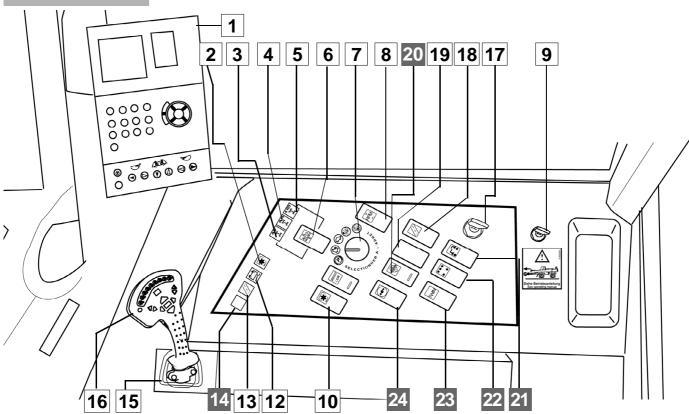


1	$\equiv D$	Head lamp, main beam
2	15 20 25 30 0 0 35	Rev. counter and hour meter
3	00	Pre Heating light
4	- +	Battery charge warning lamp
5	4	Engine oil pressure warning lamp
6	(P)	Parking Brake Light
7		Fuel gauge
	کند	Rotating amber warning beacon



switch

2-5-2 CONSOLE



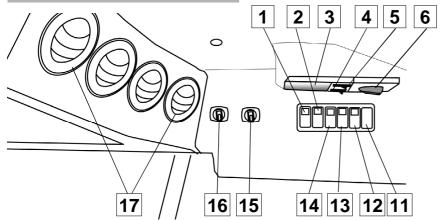
- 1 Hardi NOVA
- 2 Pump engagement light
- 3 Steering alignment light front
- 4 Steering alignment light rear
- 5 4 Wheel steering mode light
- 6 4 Wheel steering mode switch
- **7** Speed selector switch(rotating)
- 8 Throttle switch
- Emergency unbrake switch (towing)
 'Dyna+' version
- 10 Liquid pump engagement switch
- 12 Isolator warning lamp
- 13 Road security lamp
- Oil pressure control control lamp (combined brake)

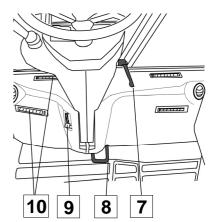
- 15 Joystick forward/reverse
- 16 Hydraulic and spraying control
- 17 Ignition switch
- 18 Road security switch

OPTIONS

- 19 Not used
- 20 Anti-skid switch (optional)
- 21 Not used
- 22 Not used
- 23 Not used
- 24 Not used

2-5-3 CAB ACCESSORIES





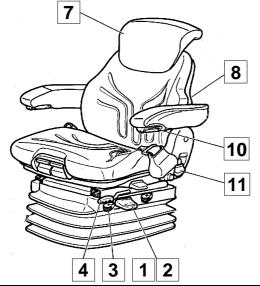
- 1 Windscreen wiper switch
- Windscreen washer switch
- 3 Interior light
- 4 Map light switch
- Map reading light switch
- 6 Map reading light
- **7** Steering column height adjustment
- 8 Steering column angle adjustment
- **9** Heater temperature control

- 10 Adjustable air vents
- 11 work lights switch (optional)
- 12 Rear work lights switch
- 13 Front work lights switch
- 14 2 Speed fan switch
- **15** Air conditioning fan control 3-speed switch
- 16 3 Speed fan switch, air conditioning
- 17 Air conditioning air vents

2-6 DRIVER'S COMFORT

2-6-1 **SEAT**

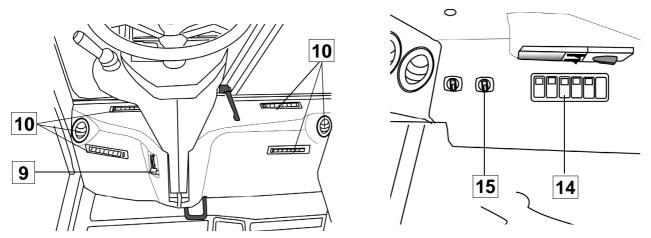
As this is mounted on hydraulic shock absorbers and integrated longituginal suspension, it protects the driver from shaking which inevitably occurs during driving. The various position adjustments, made by means of identifiable levers, improve comfort. The body-contoured seat and back cushions are fitted with aerated fabric which is pleasant to the touch and very strong.



- 1 Weight adjustment
- 2 Height adjustment
- 3 Fore/aft isolator
- 4 Fore/aft adjustment
- **7** Backrest extension
- R Lumbar support
- 10 Armrest adjustment
- **11** Backrest adjustment

2-6-2 HEATING

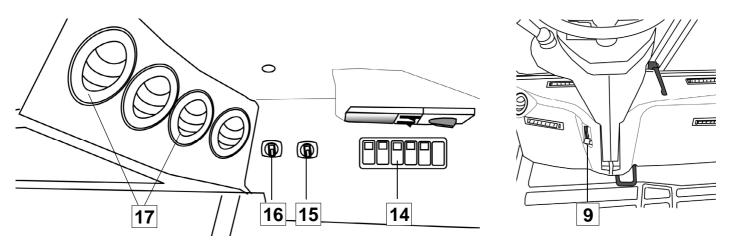
The cab heating is provided by the DEUTZ engine. A ventilation unit with adjustable air vents located on both sides of the cab provides heating and window de-misting



- 1- Adjust the temperature by means of the thermostat (9)
- 2- Set the flow of warm air by turning the 2-speed fan switch (14)
- 3- Stop the air conditioning by turning the switch (15)
- 4- Open and position the air diffusers (10)

2-6-3 AIR CONDITIONING

This includes a unit fitted high up in the cab and a compressor driven by the DEUTZ engine..



- 1- Adjust the temperature by means of the thermostat (16)
- 2- Set the flow of cold air by turning the 3-position switch (15)
- 3- Switch off the warm air (14) and set the heater temperature control (9) and set the heater temperature control to minimum.

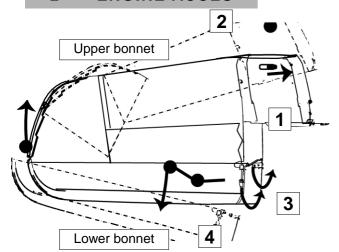
Open and position the air diffusers (17)



ALWAYS KEEP THE CAB DOOR CLOSED WHEN AIR CONDITIONING IS FUNCTIONING

2-7 ENGINE

2-7-1 ENGINE ACCES



Open the upper bonnet:

1- Operate the handle (1), and lift up the upper bonnet (2)

Lower bonnet:

- 1- Unlock the lower bonnet with a matching locking device (3)
- 2- Handling and move ligthly forward the bonnet **(4)**, then lower it.

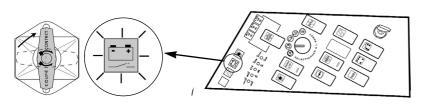
2-7-2 STARTING THE ENGINE

Before starting, the following points must be checked:

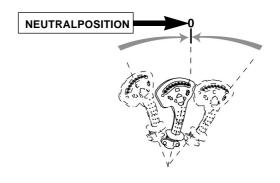
- Engine oil level
- Coolant level
- Fuel gauge
- Hydraulic reservoir oil level

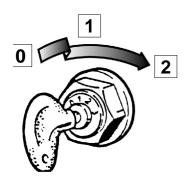
For futher details, see the MAINTENANCE section of this manual and the engine instruction book

- Turn the battery cut-out vertically; the cut-off battery warning lamp lights up.

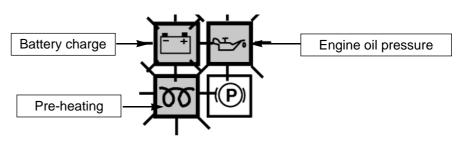


- Place the joystick control lever in the neutral position A position detector ensures safety when starting





- Turn the ignition key to pos. **1**, the three warning lamps light up and the Cut-off battery goes off



- Turn the ignition key to pos 2 to start the engine, then the pre-heating lamp goes off.
- Release the ignition key as soon as the engine is running, then the engine oil pressure warning lamp and the battery charge warning lamp go off.

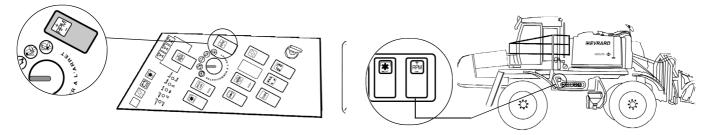


WARNING

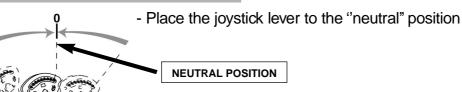
IF THE ENGINE OIL PRESSURE WARNING LAMP STAYS, STOP THE ENGINE IMMEDIATLY

2-7-3 ENGINE ACCELERATOR

The engine accelerator is provided with two electric control switches (on cab panel and outer).



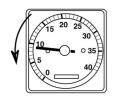
2-7-4 STOPPING THE ENGINE



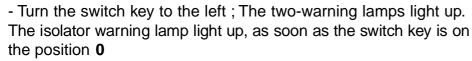


- Turn the selector to position parking brake "P"

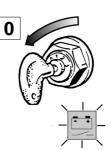
The two parking brake warning lamps light up simultaneous (placed on the selector and the instrument column panel)

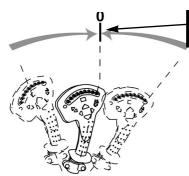


- Réduce engine speed before stopping, in order to stabilize the engine temperature



NEUTRAL POSITION

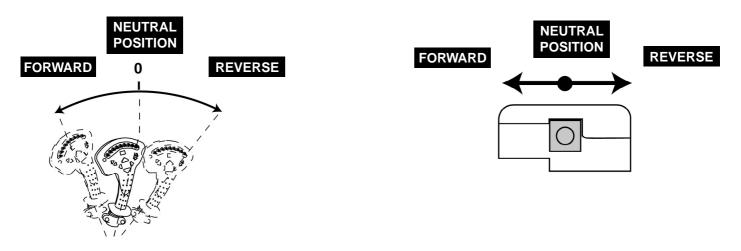




Move the advance lever gently as the hydraulic brake is very effective.

2-8 ADVANCE CONTROL

2-8-1 DRIVER'S CONTROL LEVER



- Moving the self-propelled forward by tilting the control lever forward
- Moving the self-propelled reverse by tilting the control lever back
- **Braking** and **stopping** the self-proppeled in the "neutral position" is carried out by indexing the lever half-away along its travel.

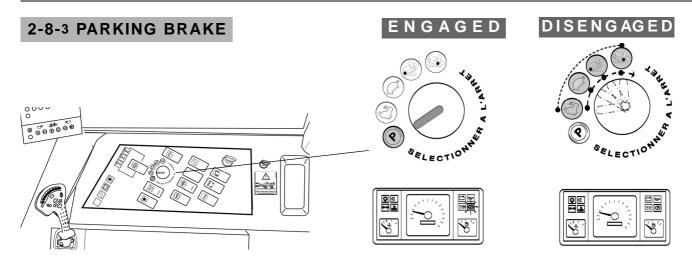
2-8-2 BRAKE ENGINE



WARNING

The hydrostatic transmission calls for high engine speed, giving the main hydraulic pump its maximum **drive** and **braking** performance. For this purpose :

adjust the accelerator lever progressively to an engine speed of a **minimum of 1800 to 2000 r.p.m.** before moving off.



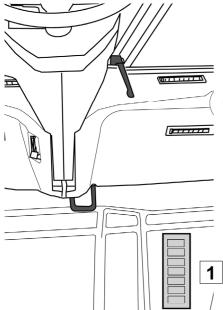
In case of loss of hydraulic pressure the parking brake will engage automatically



WARNING

FOR YOUR SAFETY, NEVER ACTIVATE THE PARKING BRAKE WHEN THE SELF-PROPELLED IS MOVING!

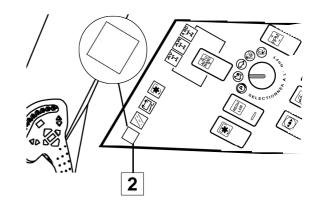
2-8-4 COMBINED EMERGENCY / PARKING BRAKE



On some models, the sprayer is fitted with a combined emergency and parking brake, which can be variable proportioned. On this model, the operating pedal (1) is placed on the floor.

This manoeuvre can also be proportioned in order to apportion the use of brake power in emergency situation.

If the oil pressure control lamp (2) lights upn, the oil pressure is too low for the brakes to be activated.





Stand by and keep the engine on till sufficient oil pressure has been generated. The control lamp will then turn off and the Alpha Twin Force can be operated again.

2-8-5 SPEED SELECTOR

FAST Speed



Used for road transport where high speeds are necessary. Speed range: 0 .. 25 km/h

Slow SPEED



Used for field where full traction are necessary. Speed range: 0 .. 12.5 km/h...

"INTERMEDIATE" Speed



Used generally for spray in the field when driving uphill in slippery condition where change in weight distribution will cause spinning front wheels

Speed range: 0 .. 18 km/h



Used generally for spray in the field when driving downhill in slippery condition where change in weight distribution will cause spinning rear wheels.

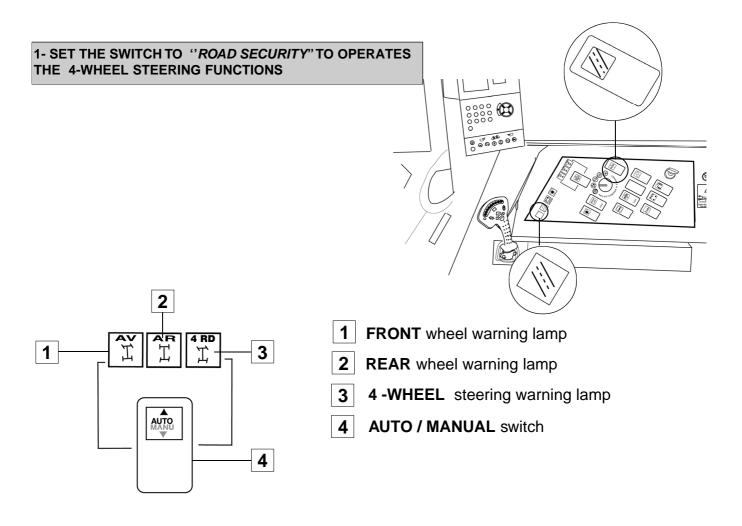
Speed range: 0 .. 18 km/h.

2-9 WHEEL STEERING

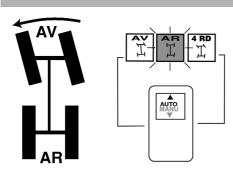
2-9-1 DESCRIPTION

The steering is of the hydrostatic type. If the pump fails to work, the steering can be operated in a closed circuit by means of the "ORBITROL" distributor. The pump also operates the hydraulic circuit by means a priority valve.

With a distributor, 2 position pick-ups, a switch and a pedal, the 2-wheel steering functions can be used.



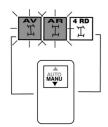
2-8-2 TWO WHEEL STEERING



- Set the switch to 'AUTO'.
- Turn the steering control so as to place the rear wheels in straight position; the REAR' warning lamp goes on. In this operating mode, only the front wheels can steer and the rear wheels remain straight

2- wheel steering is operating

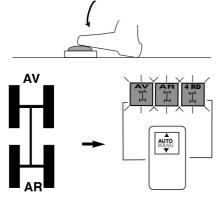
2-9-3 FOUR WHEEL STEERING



In this operating mode, the front and rear wheels steer at the same time and opposite direction.

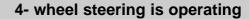
For this purpose:

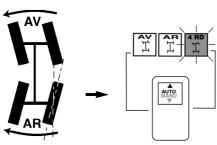
- Set the switch to 'AUTO'.
- Press the 4-wheel pedal.
- Turn the steering control so as to place the front and rear wheels in straight position



- Keep the pedal depressed as long as 4-wheel-steering is required.

- -The green warning lamp is activated (front and rear wheels are in straight position)
- Front and rear wheels steer in opposite direction.



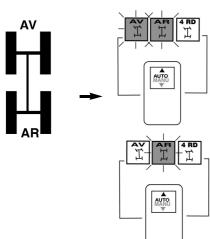


When the wheels are turned, the red warning lamp goes out but green warning lamp is still activated..

To return to 2-wheel-steering:



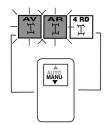
- Release the pedal



- Turn the steering control so as to return the rear wheels to the straight position, 'REAR' and 'FRONT' warning lamp light up. Green warning lamp goes out.

2- wheel steering is operating

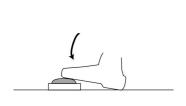
2-9-4 TWO WHEELS IN "CRAB" FORMATION

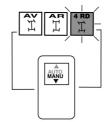


In this operating mode an adapted crab steer can be done by using the steering wheel and pedal.

For this purpose:

- Set the switch to 'MANU'.
- Turn the steering control so as to place the front and rear wheels in straight position; the '*FRONT*" and '*REAR*' warning lamp goes on.



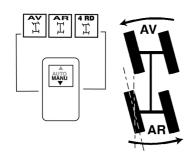


- Press the 4-wheel pedal.
- -Turn the steering control so as to put the rear wheels position is required. The warning lamp 'REAR' goes out.

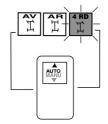


- Release the pedal

In this operting mode, only the front wheels can steer and the rear wheels remain in the same position

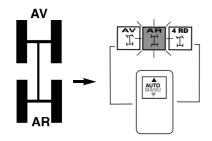


2- wheel steering in "CRAB" is operating



For returning to 4-wheel steering:

- Set the switch to 'AUTO' . The warning lamp '4 wheel steering' goes out



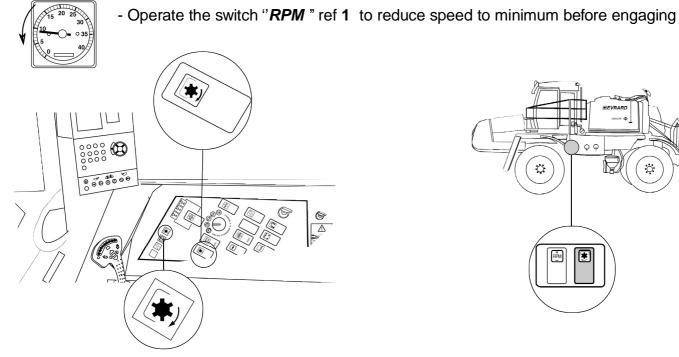
- Turn the steering control so as to the rear wheels in straight position. The warning lamp 'REAR' goes on

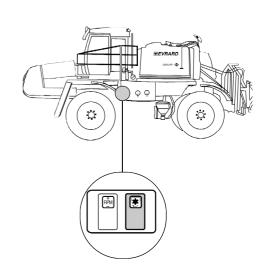
2- wheel steering is operating

2-10 SPRAY PUMP



WARNING IF SPRAY PUMP IS EMPTY IT IS ESSENTIAL TO PRIME IT



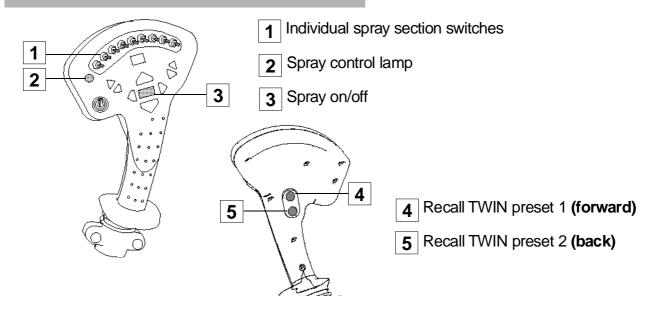


- Switch on the switch.

A lamp indicates that the spray pump is engaged.

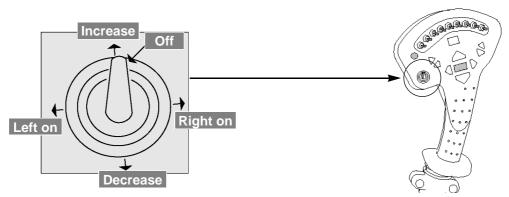
2-11 BOOM FUNCTIONS

2-12-1 SPRAY AND AIR ANGLING CONTROL



2-11-2 FOAM MARKER CONTROL

- Press the switch to the left or right-hand side ,to select the hand side foam deposit
- Press the switch to up or down-hand side to adjust distance between blob interval
- Press the switch to stop the foam marker





For further information, Please refer to the Hardi NOVA manual

2-12 BOOM FUNCTIONS

2-12-1 **SAFETY**

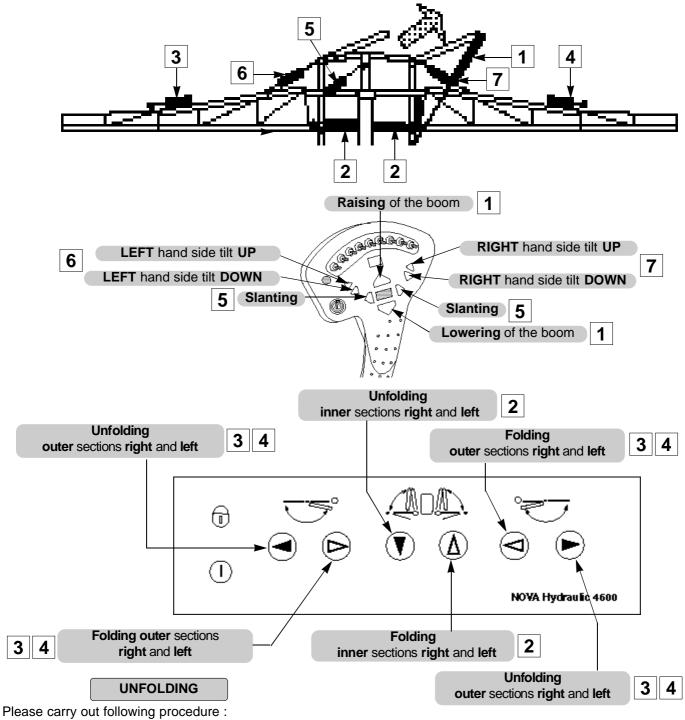


- The folding functions must only be operated when sprayer is stationary on a flat area.

Before any movement of the boom, make sure that no ostacle is close to sprayer (post, an individual, road, etc...).

- Reduce engine speed before using the boom hydraulic function.

2-12-2 "HAZ" BOOM

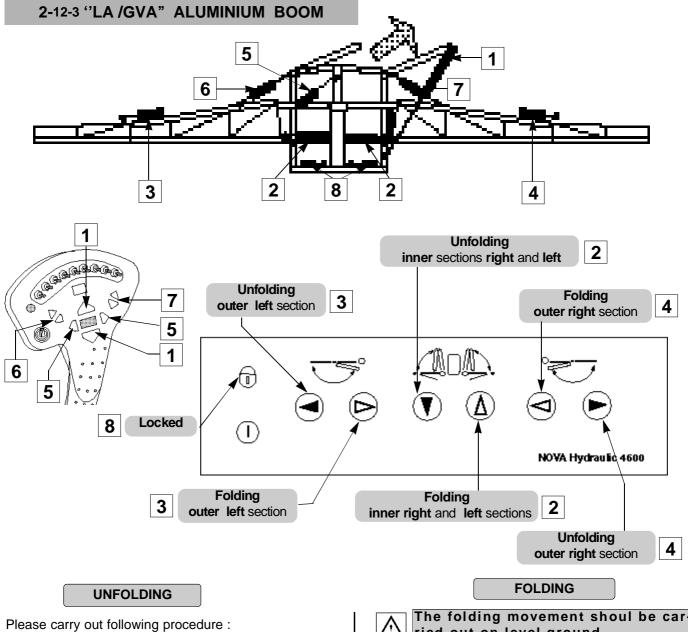


- Operate the switch (1) to lift the boom clear of the rear transport brackets. Ensure that the booms are clear from the transport brackets before unfolding is commenced
- Operate the switches (2) (3) to open inner sections
- Operate the switches (3) (4) to open outer sections Operate switch (1) to lower the boom and adjust above the crop or ground level
- Operate the switch (5) to slope the boom.
- Operate the switch (7) to raise RIGHT tilt
- Operate the switch (6) to raise LEFT tilt

FOLDING

Please carry out following procedure:

- Operate the switch (5) to control the boom horizontally
- Operate the switch (1) to lift the boom to upper position
- Operate the switch (3) (4) to close the outer sections
- Operate the switch (2) (3) to close the inner sections
- Operate the switch (1) to lower the boom until boom rests on rear transports brackets.



- Operate the switch (1) to lift the boom clear of the rear transport brackets. Ensure that the booms are clear from the transport brackets before unfolding is commenced
- Operate the switches (2)
- Operate the switches (3) (4) to open outer sections Operate switch (1) to lower the boom and adjust above the crop or ground level
- Unlocked the boom (8)
- Operate the switch (5) to slope the boom.
- Operate the switch (7) to raise RIGHT tilt or operate the switch (6) to raise LEFT tilt

The folding movement shoul be carried out on level ground

Please carry out following procedure:

- Operate the switch (5) to control the boom horizontally
- Operate the switch (1) to lift the boom to upper position
- Operate the switch (8) to lock the boom
- Operate the switch (3) (4) the outer sections
- Operate the switch (2) to close inner sections
- Operate the switch (1) to lower the boom until boom rests on rear transports brackets.

The locking of the boom is used to unfold one outer section at a time, for this purpose:

- Operate the switch (8) to lock the boom
- Operate the switch to close the LEFT outer section (13) or to close the RIGHT outer section (4)



The locking must be only used when a obstacle is close to the boom (post, road, etc. ...).

2-13 AIR ASSISTANCE

With TWIN air assistance, energy is added to the spray droplets to improve control with the spray liquid. Using TWIN it is possible :

- Carry the spray droplets safety to the target and increase plant deposit
- Minimize off-target deposit due to wind drift or loss on the ground
- Open the crop and obtain good penetration even with a low volume rate
- Ensure a high coverage

2-13-1 AIR SPEED / AIR VOLUME

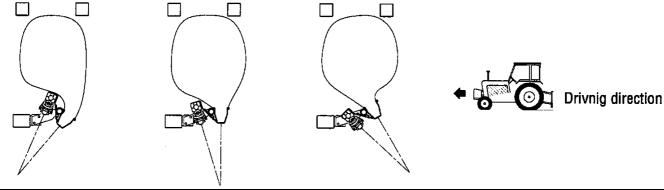
The fan speed is infinitely variable and can produce from 0 to 35 m/s (78mph) air speed at the air outlet. This equals from 0 to 2000 m³ air/m boom/hour (3,872 CFM/A boom/hour). The air speed must be adjusted to the spray job. The tables below give a guide line.

	Air asss	istance		
	Low	vledium Hi	gh(H) ve	ry high (VH)
Air speed (m/s)	5-10	10-20	20-30	30-35
Fan (.p.m.	400-1000	1000-1900	1900-2700	2700-3100
	Oil pressu	ire (bar)		
Boom 18 m	20-40	40-75	75,125	125-160
Boom:20-21 m	25-50	50-90	90-150	150-200
Boom 24-26 m	30-70	70-140	140-190	190-240

2-13-2 ANGLING OF AIR AND LIQUID

The main purpose of the TWIN angling system is to counteract for the negative influence which wind direction and driving speed have on the quality of the spray job. Further the "co-angling" at air and liquid can help "opening" dense crops for better penetration.

The TWIN FORCE air system can be set at any angle from 40° forward to 30° back (defined by air stream)



Spray job				Air assi	stance
Bare ground / (c Early stage row	w vegeta	tion		Low / Medit)M
Spraying only the Ear spraying in		actopile		Low	
Penetration in p	pen crop	•		Medium 7 h	ìgh
Penetration in d	lensekto	P		High / Very	high

^{*} Can be checked with water sensitive paper

The air speed and angling must always be adjusted individually for each spray job and the given weather conditions.

It is always a good idea to get used to a new sprayer out in a field using only water in the tank. On this occasion the following routine for air adjustment should be practised:

- Start with air vertical
- Set the air speed A



- Find the best angling B
- Readjust the air

IMPORTANT! Fine turning of air speed and angling will often be necessary all through the spraying job.

It is easiest to find the best air setting to reduce drift when the sun is low and behind the bom (backlight)

These conditions make the drift more visible

A A Setting of air speed, rules of thumb

Step 1 Find the range of air speeds that can control drift :

- 1- Start with the air setting at zero and keep increasing the air speed just to the point where you can see that the drift cloud is minimised - note minimum setting.
- 2- Then increase the air speed until you see drift again note maximum setting.
- 3- Now you know the range of air speeds that can be used with minimum drift.

Bare ground / low

The range of air speeds is usually very small.

Taller crop

The taller the crop the wider the range of air speeds that can reduce drift.

At higher wind speeds

More air is needed on the sprayer and it is advisable to drive more slowly and use minimum boom height (40 cm)/(16 in).

NOTE: Too high air speed over bare ground/low crop can cause reflection of the spray liquid and leave dust on the leaves, which can again reduce the effect of the plant protection product.

Step 2: Set the optimal air speed within possible the range mentions above.

Conditions	Air speed recommendations
Bare ground/ low crop :	Use maximum air within the possible range
Taller crop :	Deeper crop penetration requires more air on
	the sprayer (if you are in doubt check with
	water sensitive paper)
Forward speed:	Higher forward speeds require more air on
	the sprayer
Volume rate :	Lower volume rates require more air
	assistance to avoid drift

B Angling of air and liquid, rules of thumb

Mind direction

To control wind drift the influence of wind speed and wind direction as well as the horizontal air current around the boom due to forward speed must be minimised. Because it is a sum of two forces with variable direction and size that we have to counteract for, the following can only be very rough guidelines.

NOTE! Often it will be necessary to drive with two different anglings, so the angling is changed when changing driving direction after turning at the headland.

Anala / air anaad

Wind direction	Angle / air speed
Head wind :	Angle forward
Down wind :	Angle back (if the forward speed is higher than the wind speed : angle forward)
Side wind / No wind :	Angle vertical or back. Only high forward speeds may require forward angling.
Crop condition	Angle / air speed
Bare ground: low vegetation	Low air speed and angling back will often be the best setting to avoid
Dense crop:	The angling feature is ideal to help opening the canopy and improve penetration. If you follow the crop movement as you are varying the angling you will find at certain settings the crop will open more for penetration

If wind speed, wind direction or for some reason forward speed changes during spraying the optimum angling is likely to change too. Be aware that with certain combinations of air speed and angling you can "close" or flatten the crop and make penetration impossible - follow the crop movement intensively especially when setting the air assistance and keep an eye on the crop all through the application. NOTE!

- It is most important that the sprayer operator is familiar with the above rules of thumb before using the TWIN sprayer.
- All volume rates, pressures and air adjustments stated in the following tables are, of course, guidance. Special conditions regardings climate, crop quality, spraying time and applied chemical can change the procedure. The tables are show practice in northern Europ, and conditions may be very different in the other countries. If you want some local advice you are very welcome to contact the TWIN application expert at the HARDI importer or daughter company in your country.
- The volume rate can generally be reduced to half of what is applied with a conventional sprayer, but with a minimum of 50-60 l/ha at 7-8 km/h. Exceptions are of course liquid fertiliser and herbicides whose selectivity is based large droplets that will only stick to the weeds
- Low drift nozzles can also be fitted on a TWIN sprayer and help reduce drift even further.
- If there is a detailed spraying instruction on the chemical label regarding drop size, spray pressure, spray volume rate etc. this should be followed. Enclose this one bag of water sensitive paper and instruction of how to use with all TWIN sprayers.

2-13-3 WATER SENSITIVE PAPER

USE WATER SENSITIVE PAPER TO HELP FIND THE BEST AIR SETTING. Some time spent in different types of crops with clean water in the tank and some water sensitive paper will be valuable experience for the future work with your TWIN sprayer. The paper can be cut into smaller pieces (to simulate the target) and fixed with double sided tape at relevant places in the crop. Then spray with pure water and check the blue spots (droplets) on the paper. This way you can test different spraying techniques. Water sensitive paper is available at your local HARDI dealer, part No.893211

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HVH

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setting

bar

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F-015-110

75

Pre-emergence

Pressure

Nozzle ISO

Volume rate

Growth Stage

Spray task

Peas (yellow) - Tractor speed 8 km/h

Σ

2.1

F-02-110

9

Prior to flowering

Fungicide spraying

pea weevil

(grey mould + pea weevil)

ェ

2.

F-02-110

5

14 days later

Σ

2.

F-02-110

8

At flowering until ceasing

Aphids spraying

Herb. spraying, Couch

I

3.6

F-015-110

9

2-4 weeks before

by systemic herbicide

grass + desiccation

Withering by contact

nerbicide

I

4.6

F-02-110

150

2-4 weeks before harvest

Σ

2.1

F-02-110

8 8

Post-emergence

bean weevil + thrips)

Herb. spraying

Pests (pea and

Herb. spraying

2-5 cm high

(grey mould + leaf and

stem pod spot and

Fungicide spraying

2

F-02-110

setting

¥

Winter Rape - Tractor speed 8 km/h

			אווונטן וומאס - וומכוסן פאספת ס עווועו	in apeca o vi			
Nozzle	Pressure	Air	Spray task	Growth Stage	Volume rate	Nozzle	Pressur
OSI	bar	setting		Feekes scale	I/ha	SO	bar
			Herb. spraying	Pre-drilling	75	F-015-110	2.1
F-015-110	2.1	٦	Herb. spraying	Post-drilling	100	F-015-110	3.6
			Volunteer cereal	Pre-emergence	100	F-015-110	3.6
F-015-110	3.6	* 	Pests	At emergence	75	F-015-110	2.1
F-015-110	2.1	Σ	Volunteer cereal	4 leaf stage	100	F-015-110	3.6
F-015-110	2.1	Σ	Pests	2-3 beetles/ plant			
F-015-110	3.6	Σ		when in bud	75	F-015-110	2.1
F-015-110	3.6	M/H	Pests; brassica pod				
F-015-110	3.6	¥	midge and cabbage	Beginning of			
F-015-110	2.1	Σ	seed weevil	flowering	100	F-015-110	3.6
F-015-110	2.1	Σ	Pests	Full flowering	100	F-015-110	3.6
			Fungicide	Full flowering and			
				until ceasing	100	F-015-110	3.6
F-015-110	2.1	M/H	Herb. spraying, Couch 2 weeks before	2 weeks before			
			grass + desiccation	harvest	100	F-02-110	2.1

5 5 5 5

2-6

Growth regulation Fungicide, Eyespot 7-8

Fungicide, leaf disease

5-6

4

Herb. spraying, spring

75

75

before harvest

At the latest

10-10.5

Insecticide spraying

Herb. spraying,

Couch grass

Growth regulation

25 | 50

2-3

post-emergence Autumn fungicide

Herb. spraying,

Spring Rape - Tractor speed 8 km/h

, n	Training Books Committee				
Spray task	Growth Stage	Volume rate	Nozzle	Pressure	Air
	Feekes scale	l/ha	081	bar	setting
Herb. spraying	Pre-drilling	75	F-015-110	2.1	ш
Herb. spraying	Post-drilling	75	F-015-110	2.1	
Pests	At emergence	75	F-015-110	2.1	*_
Herb. spraying					
broad-leaf-species	3-4 true leaves	001	F-02-110	2.1	Z Z
Herb. spraying					
monocotyledonous					
species	4 true leaves	100	F-015-110	3.6	Σ
Pests; blossom beetle	1 beetle/plant				
	when in bud	75	F-015-110	2.1	Σ
Pests; brassica pod					
midge and cabbage	Beginning				
seed weevil	flowering	75	F-015-110	2.1	Ψ W
Pests; brassica pod					
midge and cabbage					
seed weevil	At full flowering	75	F-015-110	3.6	I
Fungicide	At end of flowering	100	F-015-110	3.6	Н//Н
Herb. spraying, Couch	2 weeks				
grass + desiccation	before harvest	100	F-015-110	3.6	HVH

grass + desicos pura de la applying full

◆ If applying full dose rate Benasalox (Benazolin - ethyl + Clopyralid) and Bladex	(Cyanazin) in a tank mix use water rate 150 l/ha.
•	Ξ

NOTE! All volume rates, pressures and air suggestions indicated in these tables are only guiding. Special conditions regarding climate, quality of the crop, spraying time and chemicals applied (burning) may partially change the procedure.

Volume rate

Growth Stage Feekes scale

Spray task

Rye - Tractor speed 8 km/h

75

0

Herb. spraying,

residual type

^{*} NOTE! If dust is deposited on leaves the air speed must be reduced.

Spring Barley - Tractor speed 8 Km/h	actor speed	8 Km/h				Potatoes - Tractor Speed 6 Km/h	or Speed 6 Km/	Æ		
Spray task	Growth stage Feekes scale	Volume rate I/ha	Nozzle ISO	Pressure bar	Air setting	Spray task	Growth stage	Volume rate I/ha	Nozzle ISO	
Herb.spraying	2-4	75	F-015-110	2.1	L/M	Herb.spraying	Pre-emergence	75	F-01-110	+
Wild oat spraying	3-5	100	F-015-110	3.6	Σ	Herb.spraying	Post-emergence	75	F-01-110	+
1. Fungicide spraying	2-7	50	F-01-110	2.1	Σ	Herb.spraying	Haulm 15 cm high	75	F-01-110	
Aphids spraying	7-10.1	100	F-015-110	3.6	I	Diseases				
Growth regulation	8-10.1	20	F-01-110	2.1	I	(potato blight)	1. spraying	750	E.09.110	
2. Fungicide spraying	9-10.1	100	F-015-110	3.6	I	Same treatment to b	Same treatment to be repeated with 10 days' interval until 2 weeks	l oc l	ii 2 weeks	
Herb.spraying						before harvest.	-	,		
Couch grass	Latest 10 days before harvest	20	F-01-110	2:1	M/H	Desiccation	When the tubers			

Sugar Beets - Tractor Speed 6 Km/h

Spray task	Growth stage	Volume rate I/ha	Nozzie ISO	Pressure bar	Air
Herb.spraying residual type	Pre-drilling	75	F-01-110	2.7	
Pests	Seed-leaf stage	100	F-015-110	2.1	*M
1. Herb.spraying	Cotyledon + 2 true leaves of same size	100	F-015-110	2.1	5
Pests	Between 1. and	100	F-015-110	2.1	5
2. Herb.spraying	7-10 days later than 1. herb. spraying	100	F-015-110	2.1	2
 Herb.spraying Couch grass 	Couch grass has 3-4 leaves	75	F-01-110	2.7	W/H
2. Herb.spraying Couch grass	3-4 weeks later than 1. couch grass spraying	75	F-01-110	2.7	M/H
Pests (aphids)	Months of June	150	F-02-110	2.6	II,
Fungicide (mildew)	Fungicide (mildew) Beginning of August	100	F-015-110	2.1	I

Winter Wheat - Tractor Speed 8 Km/h

H/(VH)

2.1

F-03-110

200

When the tubers have the size required

H/(VH)

₹ Σ

2.7 2.7

Pressure

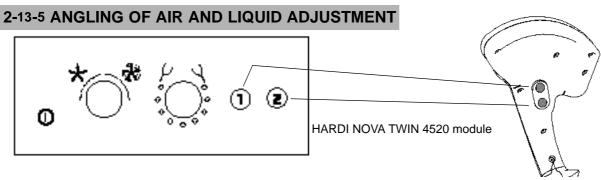
bar 2.7

Spray task	Growth Feekes scale	Volume rate	Nozzle	Pressure	Air
de de la companya de		75	7		-
nerb. spraying pre-emergence	0	c,	-610-1	- N	_
Herb. spraying post-emergence	1-2	100	F-015-110	3.6	<u>*</u>
Fungicide autumn	2-3	75	F-015-110	2.1	Σ
Herb. spraying spring	4	75	F-015-110	2.1	Σ
Growth regulation	4	75	F-015-110	2.1	Σ
Eyespot	5-6	75	F-015-110	2.1	Σ
1.Fungicide, leaf disease	7	75	F-015-110	2.1	Σ
Growth regulation	8-9	75	F-015-110	2.1	₩ H/W
1. Aphids spraying	6-8	75	F-015-110	2.1	¥/H
2.Fungicide, leaf disease	9-10	75	F-015-110	2.1	M/H
2. Aphids spraying	10-10.5	20	F-01-110	2.1	
Fungicide, Ear diseases	10-11	20	F-01-110	2.1	_
Herb.spraying Couch grass	Latest 10 days				
	before harvest	20	F-01-110	2.1	Ψ

NOTE! All volume rates, pressures and air suggestions indicated in these tables are only guiding. Special conditions regarding climate, quality of the crop, spraying time and chemicals applied (burning) may partially change the procedure.

^{*} NOTE! If dust is deposited on leaves the air speed must be reduced.

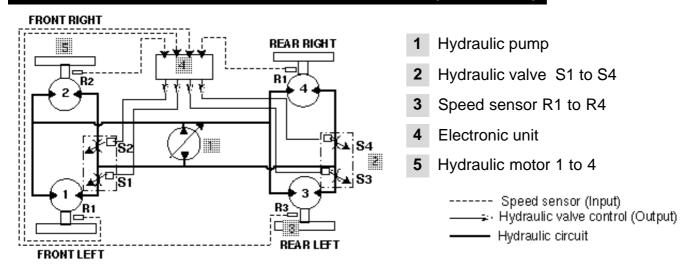
ALPHA PLUS HARDI NOVA



By pressing the TWIN module pre-set or switches on the joystiick for more than 3 seconds, the current settings of the fan speed and the air slot angle is memorized.

By pushing one of the pre-set keys, the Twin module activates the appropriate stored parameters for speed and air air angle (HARDI NOVA see Nova manual)

2-14 ELECTRONIC ANTI-SKID UNIT (OPTION)

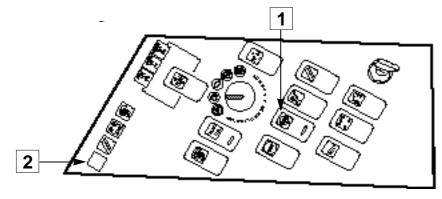


The speed sensors **R1** to **R4** incorporated the hydraulic motors **(5)** continuously measure the rotation speed of each drive wheel. The regulating computer **(4)** compares those speeds and if necessary reduces hydraulic flow to the wheel which has a tendency to spin.

The anti-skid system has to be operated when the machine works in hard and hilly conditions

<u>CAUTION</u>: Switch on the anti-skid system before starts slipping of the machine

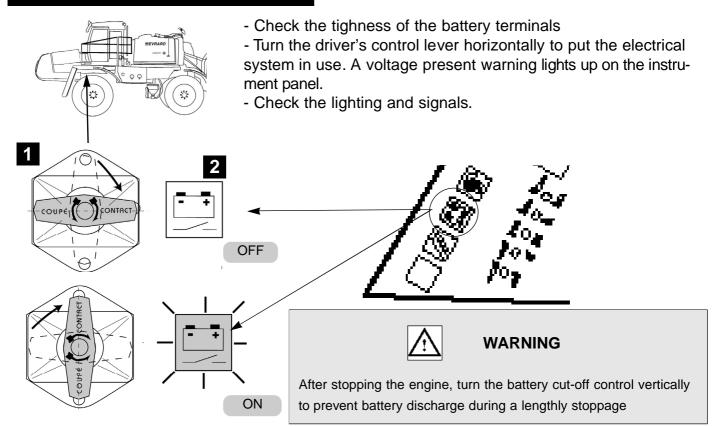
Push on the switch (1), control light (2) lights up to indicate anti-skit is operating



3- PREPARATION

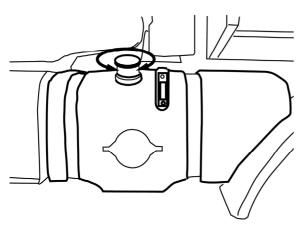
As your equipment has been assembled for being transported, it is important to prepare the sprayer before it is used for the first time.

ELECTRIC CIRCUIT



3-2 DIESEL TANK

The **320** litre diesel oil tank is located on the right-hand side. Before filling the tank, you must:

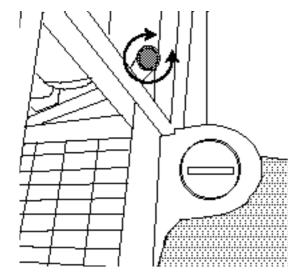


- Stop the engine
- Do not smoke.
- Carefully clean the tank cap (1).
- Do not let any impurities in; use a funnel if necessary.
- Be careful about the quality of fuel used, particularly in winter.
- Take care that the tank is not emptied completely so as to avoid the entry of impurities or air into the system. Fuel tank sight glass (2) indicates the maximum fuel level

PREPARATION CHAPTER 3- 1

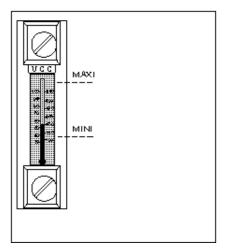
in the tank.

3-3 HYDRAULIC OIL RESERVOIR



This **60** litre reservoir is located under the cab. The filler cap is situated on the reservoir on the left-hand side of the machine **(1)**

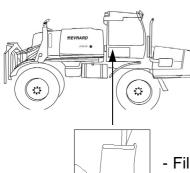
- Carefully clean the tank cap.
- Do not let any impurities in; use a funnel if necessary.
- Take care do not let any water in the oil tank
- Always fill the reservoir with hydraulic oil of the same characteristic as those of previous oil. (*TOTAL EQUIVIS ZS46*).



- Check the hydraulic oil level through a sight glass situated on the left-hand side of the oil reservoir. A thermometer indicates the oil temperature.

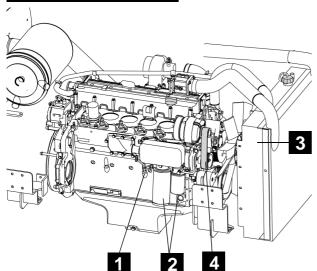
Sight-glass and température

3-4 SCREEN WASH RESERVOIR



- Fill the screen wash reservoir with liquid for screen wash

3-5 ENGINE



As the engine is a major element in itself, a specific manual has been provided. Please study it carefully before continuing. The main points, however, must be checked before the **first starting**, particulary

- Oil level ref.1.
- Correct tightening of the oil filter cartridge ref.2.
- Coolant level ref. 3.
- Tension of the engine belts ref.4.

3-6 TYRES

3-6-1 PRESSURE

- Check the tyre pressure which should be in accordance with the following table :

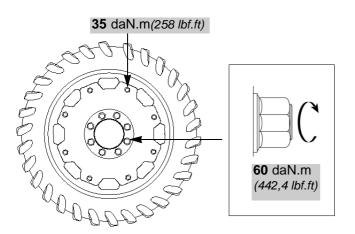
3-6-2 BOLTS TIGHTING

- Check wheels and bolts using a torque wrench after 1 hrs, 2 hrs and 8 hrs of operation and then periodically.

ALPHA 340	0 et 4100
	bar
300/95R46	3,6
460/85R34	1,6
480/70R38	1,6
600/70R30	1,6
520/70R38	1,6

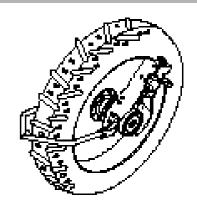


- Never lubricate wheels bolts or threads
- It is essential to follow recommendation wheels bolts torques.



PREPARATION

3-6-3 STRAW-DIVIDERS



The straw divider equipment is used to reduce the crops damage.

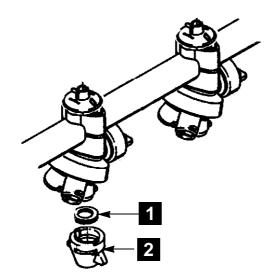
3-7 SPR<u>AY</u>

3-7-1 FITTING THE NOZZLES

Choosing the type of nozzle, volume/ha, speed and pressure, refer to the 'Technical Application'.

- Fit the nozzles to the Four-way nozzles, ensuring that the nozzles seals are in place.

Triplet



- 1 Seals
- 2 ISO "Color Tips" with integrated nuts

3-7-2 FILTERS

Check the assembly of the filtration elements:

- A inlet filler is present.
- A suction filter.
- A delivery filter.
- In-line filter.

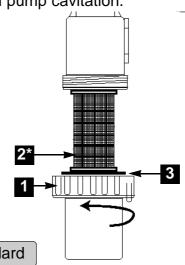
Sprayers components such as valves, diaphragms and operating unit may be blocked or damaged during operation

Nozzles blockages do not occur whilst spraying

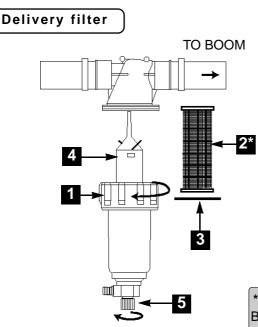
Long life of the pump. A blocked suction filter will result in pump cavitation.

Suction filter

- Undo the nut (1) and remove the bowl
- `- Clean element (2) in clean water
- Check the presence of the seal (3)
- Reassemble the filter unit.



* White color element filter (32 mesh) delivered as standard



The delivery filter is located at the left-hand side of the machine.

Prior to any spraying, it is essential to put filter element into the filter.

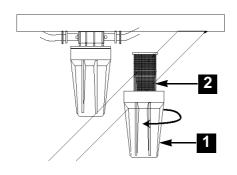
- Undo the nut (1) to remove the bowl
- Check the filter element (2), seal (3) and the tube (4) The cleaning filter is automatic, for this purpose:
- Undo gently the draining valve *(5)*, the impurities are emptied out

* White filter element 600 microns (32mesh), delivered as standard Blue filter element 300 microns (50mesh)

In-line filters

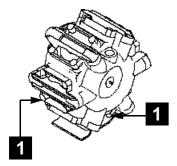
The in-line filters are mounted directly to the boom

- Close the boom supply by means of the Regulor.
- Remove the bowl of the filter (1)
- Clean the filter element (2)
- Choose appropriate element filter and the density of chemical products to prevent the blockage of the nozzles.



* blue filter 300 microns (50 mesh), delivery as standard Red filter element 175 microns (80 mesh) Yellow filter element 140 microns (100 mesh)

3-7-3 PUMP



- Check the drain plug located on the diaphragm HARDI pump (3)
- Check that the red handle of the drain valve located on the left side of the mobile unit is released
- Check that the cord of floating gauge is free.

3-7-4 ADJUSTMENT OF PRESSURE EQUALISATION

Choose the correct nozzle for the spray job by turning the TRILET nozzle bodies. Make sure that all nozzles are the same type and capacity. See the "Spray Technique" book.

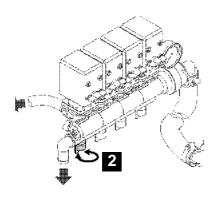
- Close the first distribution valve switch (1)
- Turn the adjusting screw(s) (2) until the pressure gauge again shows the same pressure
- Adjust the other sections of the distribution valve in the same way.

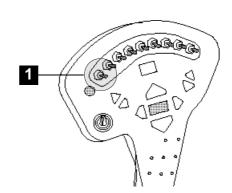


NOTE!

Herealter ajustment of pressure equalisation will only be needed when:

- you change to nozzles with other capacities
- the nozzle output increases as the nozzles wear





3-7-5 ADJUSTING THE PENDULUM EFFECT - LPA BOOMS

The pendulum effect can be adjusted to match the local topography. For this purpose, the 2 bottom steering arms can be locked in 3 different positions

POSITION 1 -> 3

The boom is always kept horizontal. Use this position when spraying flat country

POSITION 2 -> 3 or 1 -> 4

The boom follows the movements of the sprayer to some extent.

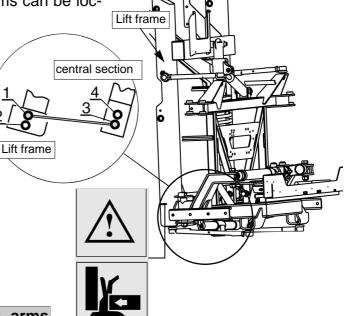
Use this position when spraying hilly land.

POSITION 2 -> 4

The boom follows the movements of the sprayer to a high extent.



Do not remove the 2 lower steering arms simultaneously



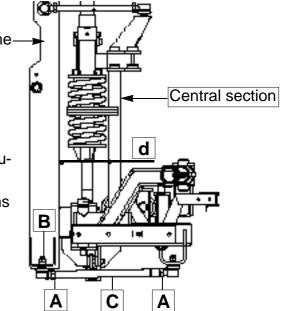
ALPHA PLUS HARDI NOVA

1. Place the sprayer on level position and unfold completely the boom Lift frame

- 3. Measure the distance (d)
- 4. Loosen nuts A and remove nuts B
- 5. Place a suitable tool in the hole in the turn buckle, and use the tool to rotate the turn buckle

Clockwise rotation: The turn buckle becomes longer

- 7. Adjust the steering arm to obtain the correct setting (measured distance (d))
- 8. Always use the same position for both bottom steering arms
- 9. Check the distance (d), re-adjust if necessary
- 10. Tighten nuts **B** and **A** again

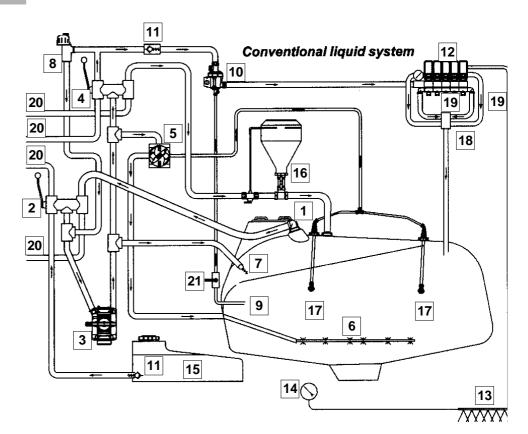


4- 1 OPERATING THE LIQUID SYSTEM

The SMART VALVES SYSTEM is located at the left side of the sprayer and permits operation of the liquid system from one position.

4-1-1 Function diagrams

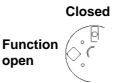
- 1 Suction filter
- 2 Suction manifold
- 3 Pump
- 4 Pressure manifold
- 5 Agitation/Rinsing valve
- 6 Agitation tube
- 7 Safety valve
- 8 HARDI-MATIC
- 9 Self-cleaning filter return
- 10 Self-cleaning filter
- 11 Check valve
- 12 Boom section valves
- 13 Boom
- 14 Boom pressure gauge
- 15 Flush tank
- 16 HARDI chemical inductor
- 17 Tank rinse nozzles
- 18 Pressure equalization return
- 19 Boom Tube Pressure relief
- 20 Options
- 21 Ball valve



4-1-2 Use of Manifold valve system

The following pictograms and colours are used for visualizing the functions of the MANIFOLD valves:

A function is activated/opened by turning the handle towards the desired function



Green disc = Pressure valve Black disc = Suction valve



4-1-3 To operate the spraying functions

- Turn the handle on a green pressure valve towards the desired function
- Turn the handle on a black suction valve towards the desired function

NOTE! If a MANIFOLD valve is too tight to operate - or ifit is too loose (= liquid leakage), the valve needs to be serviced. Please see the part "Occasional maintenance - Adjustment of 3-way-valve" for further information. Correct setting is when the valve can be operated smoothly by one hand

Electric operated MANIFOLD valves (if fitted)

One or more MANIFOLD valve(s) can be electrically operated via a control box in the tractor cab. These can only be operated manually when the power to the valve motor is disconnected first.



IMPORTANT! If the sprayer is put aside with liquid in the main tank all MANIFOLD valves must be closed.

Pictograms GREEN disc (Pressure)

Operating unit	
Fast filling device	
HARDI filler	
Agitation	
Tank flushing nozzle	
To main tank	
Transfer	

Pictograms BLACK disc (Suction)

Suction from main tank	
Rinsing tank	
Filling device	

AGITATION

Normally, Agitation should be on but please refer to the following rules of thumb:

- 1. Close agitation if a high level of effervescence occurs in order to reduce the amount of foam.
- 2. Choose "Agitation" when using powder chemicals in order to avoid sedimentation.



3. Close the valve if spraying with a high volume and it is impossible to achieve sufficient pressure or if a high level of effervescence occurs in order to reduce the amount of foam.

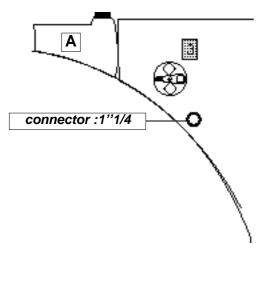


The valves and functions may vary from machine to machine depending on optional equipment fitted.

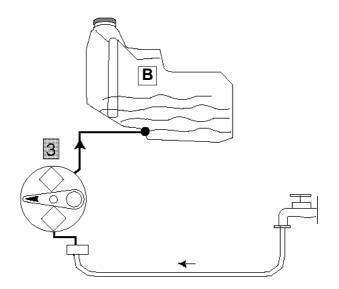
4-1-4 Filling hand washing tank and rinsing tank

This **15** liter hand washing tank **A** must be filled by gravity exclusively **with clean water**. It is solely for washing hands and rinsing when any toxic product is accidentally spashed.

This **410** liter rinsing tank **B** must be **filled by gravity exclusively with clean water (1)**. It will be only used for rinsing the spray circuit



Connect a pipe to connector and open valve (3) to fill the rinsing tank.

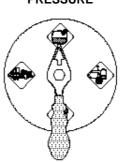


4-1-5 Filling with suction filling device (If fitted)

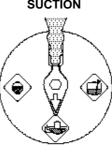
AGITATION / RINSING













WARNING! Avoid contamination or personal injury. Do not open suction valve towards Suction Filling Device unless pump is running and filling hose is connected. If this valve is opened without pump running, liquid will stream out of the MANIFOLD.

The Suction Filling Device is operated as follows:

- 1. Remove cover **A**, and connect suction hose **B** to Suction Manifold.
- 2. Engage diaphragm pump and set P.T.O. revolutions at 540 r/min or 1000 r/min (depending on pump model)
- 3. Turn handle on Suction Manifold towards Filling Device.
- 4. The tank is now filled with water. Keep an eye on the liquid level indicator.
- 5. Turn handle on Suction Manifold away from Filling Device to discontinue filling process. Then disengage pump.
- 6. Disconnect suction tube **B** and replace cover.

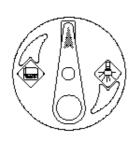
NOTE! Observe local legislation regarding use of Filling Device. In some areas it is prohibited to fill from open water reservoirs (lakes, rivers etc.). It is recommended only to fill from closed reservoirs (mobile water tanks etc.) to avoid contamination.



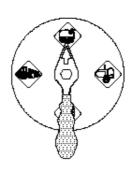
WARNING! If suction hose/filter is carried on the sprayer during spraying, it can be contaminated by spray drift which will be transferred to lake/river when filling!

4-1-6 Filling with fast filling device (if fitted)

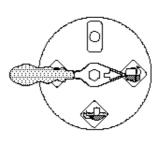
AGITATION / RINSING



PRESSURE



SUCTION

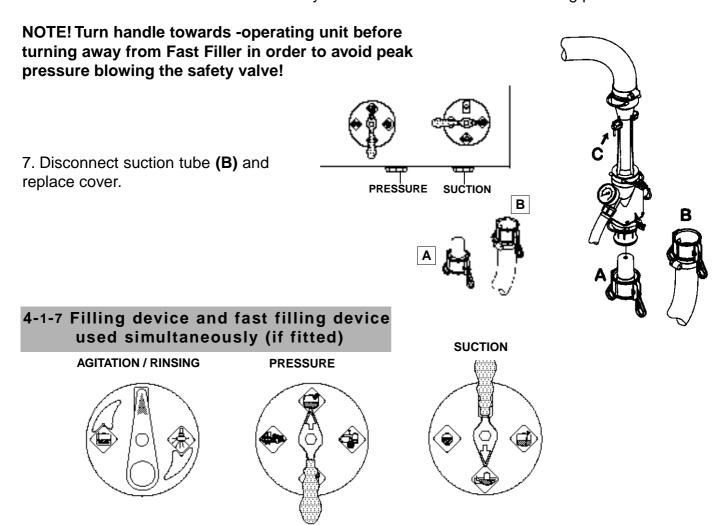


The Fast Filling Device is operated as follows:

- 1. Ensure spray liquid tank contains at least 50 litres of water.
- 2. Remove cover (A) and connect suction hose (B).
- 3. Turn handle on Pressure Manifold towards Fast Filler. With the P.T.O. at 540 r/min or 1000 r/min

(depending on pump model), the pressure gauge should indicate about 10 bar.

- 4. If water is not seen in the transfer tube, prime by turning valve (C).
- 5. Keep an eye on the liquid level indicator.
- 6. Turn handle on Pressure Manifold away from Fast Filler to discontinue filling process.



The Filling Device and the Fast Filling Device can be used simultaneously - this gives even bigger filling capacity.



WARNING! Do not leave the sprayer whilst filling the tank, and keep an eye on the level gauge in order NOT to overfill the tank!

NOTE! Observe local legislation regarding use of Filling Device. In some areas it is prohibited to fill from open water reservoirs (lakes, rivers etc.). It is recommended only to fill from closed reservoirs (mobile water tanks etc.) to avoid contamination.



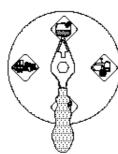
WARNING! If suction hose/filter is carried on the sprayer during spraying, it can be contaminated by spray drift, which will be transferred to lake/river when filling!

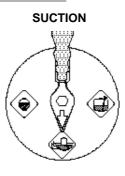
4-1-8 Use of Quick coupler for external filling

AGITATION / RINSING









The quick coupler is operated as follows

- 1. Fit the external water hose to the guick coupler on the sprayer
- 2. Close self-cleaning filter.
- 3. Turn handle on Pressure Manifold towards Main tank.
- 4. Turn handle on Suction Manifold towards Filling device.
- 5. Depending on the chemical in question, the Pressure Manifold can be set on "Agitation". If no agitation is needed, this valve must be closed.
- 6. Engage the P.T.O. and start the pump.



WARNING! Do not leave the sprayer whilst refilling the tank, and keep an eye on the level gauge in order NOT to overfill the tank!

4-1-7 Filling of chemicals

Chemicals can be filled in the tank in two ways:

- 1. Through tank lid.
- 2. By means of HARDI FILLER chemical filling device.

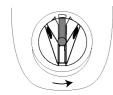
Filling through tank lid

The chemicals are filled through the tank lid - Note instructions on the chemical container!



WARNING! Be careful not to slip or splash chemicals when carrying chemicals up to the tank lid!

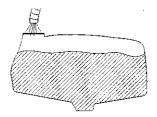
- Make sure the EVC is switched off.
- 2. Set the MANIFOLD valves to correct position. Black valve "Suction from main tank", upper green valve towards "Agitation".
- 3. Engage the pump and set P.T.O. revolutions to 540 r/min or 1000 r/min (depending on pump
- 4. Add the chemicals through the main tank hole.
- 5. When the spray liquid is well mixed, turn handle on the Smart Valve towards "Spraying" position. Keep P.T.O. engaged so the spray liquid is continuously agitated until it has been sprayed on the rop.

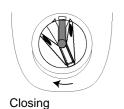


Opening









WARNING: Do not let filling hose etc. enter the tank. Keep it outside the tank, pointing towards the filling

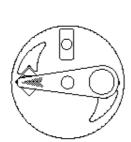
If the hose is lead to the bottom of the tank, and the water pump at the water supply plant stops, chemicals can be siphoned back and contaminate the water supply lines.

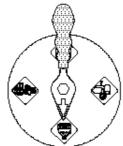
4-1-9 Filling by HARDI FILLER chemical inductor

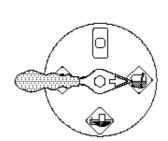
AGITATION / RINSING



SUCTION







To get access to the HARDI FILLER, grab the handle and drag the HARDI FILLER the whole way down. Due to the spring loaded suspension, it will stay in this position. After use, it is pushed the whole way up again.

Filling of liquid chemicals

- 1. Fill the main tank at least 1/3 with water (unless something else is stated on the chemical container label). See section "Filling of water".
- 2. Turn the handle at the Suction Manifold towards "Main tank". Turn green Smart Valve towards "HARDI FILLER and the upper green valve towards agitation. Close remaining valves.
- 3. Check that bottom valve A at the FILLER is closed.
- 4. Engage the pump and set P.T.O. speed at 540 r/min or 1000 r/min (depending on pump model).
- 5. Open FILLER lid.
- 6. Measure the correct quantity of chemical and fill it into the hopper.

NOTE! The scale in the hopper can only be used if the sprayer is parked at level ground! It is recommended to use a measuring jug for best accuracy.

- 7. Open the bottom valve A and the chemical is transferred to the main tank.
- 8. If the chemical container is empty it can be rinsed by the container rinsing device (if fitted). Place the container over the multi-hole nozzle and press the lever B

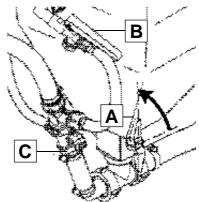


WARNING: Wear gloves, glasses and face protection shield when operating. Fill up the main tank to half capacity before incorporating chemical product..Consult chemical label regarding precaution to be taken when filling.



WARNING! Do not press lever B unless the multihole nozzle is covered by a container to avoid spray liquid hitting the operator.

IMPORTANT! Rinsing device uses spray liquid to rinse containers for concentrated chemicals. Always rinse the chemical containers with clean water several times until they are clean before disposal.



- 9. Engage the hopper rinsing device by opening valve C.
- 10. Close valve C again when the hopper is rinsed.

IMPORTANT! The hopper rinsing device is using spray liquid for rinsing the hopper for concentrated chemical!

The FILLER must always be cleaned together with the rest of the sprayer when the spray job is done.

- 11. Close valve A and the FILLER lid again.
- 12. When the spray liquid is well mixed, turn handle on

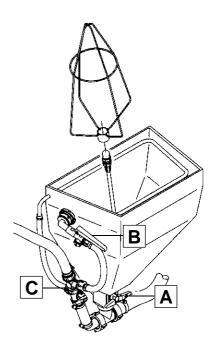
the Pressure Smart Valve towards "Spraying" position. KeepP.T.O. engaged so the spray liquid is continuously agitated until it has been sprayed on the crop.

Filling of Powder chemicals

- 1. Fill the main tank at least 1/2 with water (unless something else is stated on the chemical container label). See section "Filling of water".
- 2. Turn the handle at the Suction Manifold towards "Main tank" and upper green valve towards "Agitation".

Turn the handle at the Smart Valve towards "HARDI FILLER". Close remaining valves.

- 3. Engage the pump and increase P.T.O. speed to 540 r/min
- 4. Open the bottom valve A at the FILLER. Open FILLER lid.
- 5. Engage the hopper rinsing device by opening valve **C**.
- 6. Measure the correct quantity of chemical and sprinkle it into the hopper as fast as the rinsing device can flush it down.
- 7. If the chemical container is empty it can be rinsed by the container rinsing device (if fitted). Fit the bag bracket and place the powder bag over the multi-hole nozzle and press the lever **B**.





WARNING! Do not press lever B unless the multihole nozzle is covered by a container to avoid spray liquid hitting the operator.

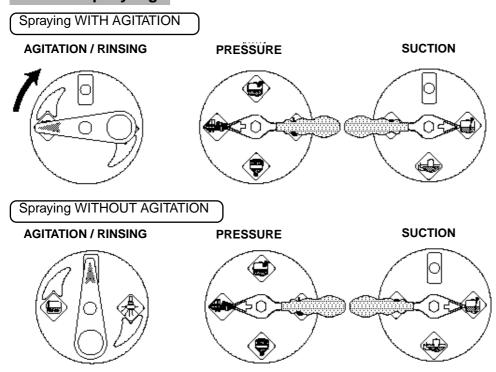
IMPORTANT! Rinsing device uses spray liquid to rinse containers for concentrated chemicals. Always rinse the chemical containers with clean water several times until they are clean before disposal

8. Close valve C again when the hopper is rinsed.

IMPORTANT! The hopper rinsing device is using spray liquid to rinse the hopper for oncentrated chemical. The FILLER must always be cleaned together with the rest of the sprayer when the spray job is done.

- 9. Close valve A and the FILLER lid again.
- 10. When the spray liquid is well mixed, turn handle on the Pressure Smart Valve towards Spraying position. Keep P.T.O. engaged so the spray liquid is continuously agitated until it has been sprayed or the crop.

4-1-10 Spraying



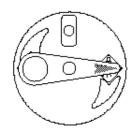
4-1-11 Use of rinsing tank and rinsing nozzles

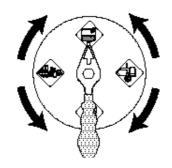
Use Adjustable Agitation to adjust the needed amount of agitation related to selected praying volume.

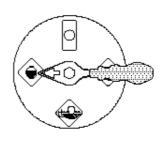
AGITATION / RINSING

PRESSURE

SUCTION







The incorporated rinsing tank can be used for two different purposes.



A. In-field diluting of remaining spray liquid residue in the spraying circuit for spraying the liquid in the field, before cleaning the sprayer.



- 1. Empty the sprayer as much as possible. Close the upper green pressure valve (no agitation) and spray till air comes out of all nozzles.
- 2. Turn black suction valve towards "Rinsing tank".
- 3. Turn upper green pressure valve towards "Rinsing nozzle" (if fitted).
- 4. Engage and set the pump at approximately 300 r.p.m.
- 5. When rinsing water corresponding to approximately 1/3 of rinsing tank content is used, turn black suction valve towards "Suction from main tank" and operate all valves, so all hoses and components are rinsed.



- 6. Turn green Smart Valve back to "Operating unit" and spray liquid in the field you have just sprayed.

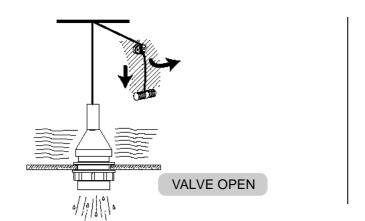
7. Repeat point 3-7 until the rinsing tank is empty.

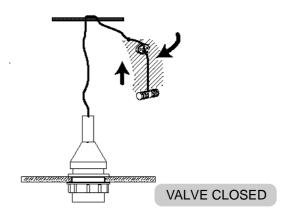
4-3-12 Emptying the main tank

Empty the main tank completely after rinsing in compliance with local legislation.

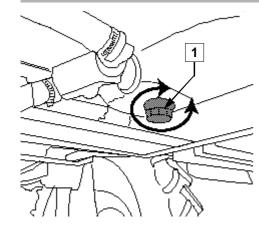
For this purpose:

- Pull the red handle located on the left side of the sprayer in order to empty the main tank completely.
- When this is released, the valve closed again. To keep it open, secure the cord around the locating device.





4-3-13 Emptying the rinsing tank



It is advisable to empty this tank from time to time so as to clean

- Remove the underbelly cover
- Undo the draining screw (1) located at the left hand-side of machine
- Rinse the rinsing tank with clean water and refit the draining plug

5-CARE AND MAINTENANCE

This chapter describe the maintenance operations for the machine. To keep the machine in good, safe and reliable working order, as well as keeping the maintenance and repair costs to a minimum it is essential to follow the preventive maintenance programme given hereafter.

5-1 TABLE OF LUBRICANTS

Element	Сара	acity	Lubrificant <i>TOTAL</i>
	case	with oil filter	
DEUTZ Engine BF6M2012C	12,5	14,0	Rubia 4400 API CG-4 API SG ACEA E2/B2/A2-96
Hydrostatic transmission Hydraulic system	60 litre		EQUIVIS ZS 46 AFNOR NF E 48-603 HV ISO 6743/4 HV
General lubrication			Multis EP2 ISO -L- XBCFB 2
Coolant	20 litre	approx.	ORGANICOOL ASTM D 4985 - ASTM D 3306

5- 2 MAINTENANCE

5-2-1 MAINTENANCE DURING THE RUNNING-IN-PERIOD

Interval	Equipments concerned
After 1 h After 2 h	Tighten wheel bolts
After 10 h	Check that hydraulic circuit is oil tight and oil hydraulic level Tighten wheel bolts. Check bolts of the aluminuim boom
After 50 h	Check engine for leaks. (*). Change engine oil and Change engine oil filter (*). Replace fuel filter (*) Check belts (*). Replace hydraulic circuit filters. Check bolts of the aluminuim boom
After 250 h	Change oil hydraulic filters and drain the hydraulic reservoir. Check air conditioning Drain water on fuel pre-filter

^(*) follow instructions given in the DEUTZ manual without fail.

MAINTENANCE 677833 CHAPTER 5- 1

5-2-2 PERIODIC MAINTENANCE

Interval	Equipments
Every hour	Check spray filters
Daily or Every 10 h	Check engine oil level (*) Check fuel level Check hydraulic oil level Clean air conditioning condenser
Every 50 h	Check boom / Grease nipples and chassis Grease HARDI spray pump Clean cooler (coolant, hydraulic) (*) Clean air-intake filter and engine cooler (*)
Every 250 h	Replace hydraulic filters Replace cab charcoal filters Change engine oil and replace engine oil filter (*) Drain water on fuel pre-filter
Every 500 h	Check v-belts of engine (*) Replace diesel oil filter and clean fuel pre-filter Check the refrigerant level (R134a) of air conditioning
Every 1000 h or ANNUAL	Drain diesel oil tank and diesel oil tank strainer Change oil in hydraulic reservoir Check the valves and diaphragms in diaphragm pumps Check the engine air intake, check for leakage (*) and pre-heating plugs (*) Change the safety air intake cartridge Check the electrolyte of the battery (*) Replace the engine coolant water (*) Check the steering

5-2-3 OCCASIONAL MAINTENANCE

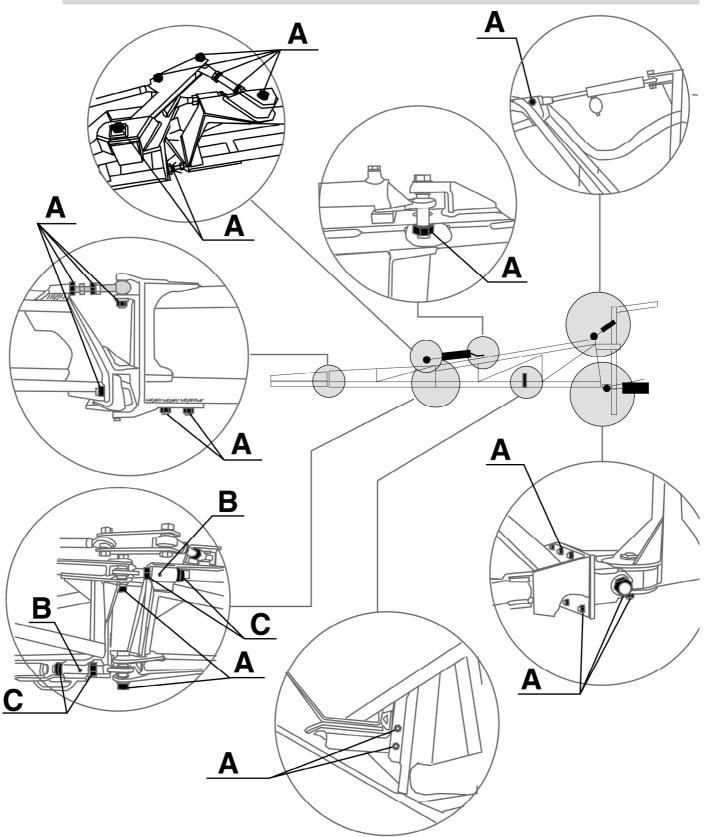
Level indicator adjustment
Nozzles tubes and fittings
Cone check/renewal EVC operating unit
Cone check/renewal, EVC distribution valve
Adjustment of the 3-way Manifold valves
Seal renewal, drain valve.

5-2-5 ALUMINIUM BOOM MAINTENANCE

150 🔀



- Thigten the screws (A) after 10 and 50 hours of use, then periodically every 150 hours - Loosen the lock-nuts (B) before tighten the nuts (C)



5-3-4 ENGINE MAINTENANCE

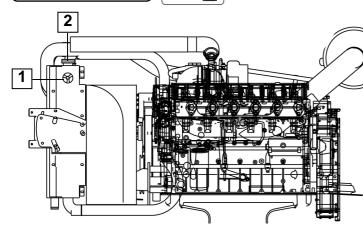
This chapter discribe operations maintenance on DEUTZ engine. Refer to the specific manual for the DEUTZ engine for all further information



- Engine oil level
- Fuel level

Coolant Level





- When the engine is cold, coolant level shoud be above the mark on the sight glass (1)
- Unscrew the filler cap (2) and fill up coolant up if necessary

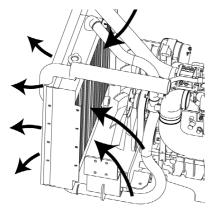


Use only cooling system protective liquid : reference TOTAL ORGANICOOL (See table of lubricants)

To prevent engine overheating (caused by sedimentation in the cooling system) do not mix

Heat exchanger cleaning





- Open the engine bonnet
- Blow out heat exchanger with compressed air.Be careful not to damage the cooling fins
- Run the engine up to normal operating temperature to evaporate any remaining water.



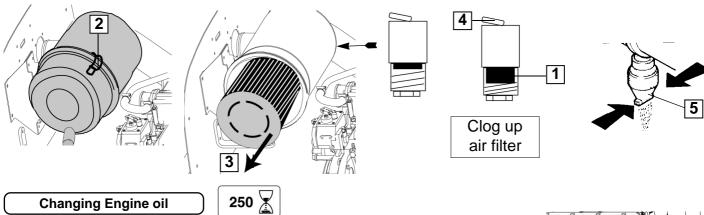
The amount of contamination in the cooling system depends on the spray application. Frequency of cleaning must be increase in the case of dusty environment Air filter



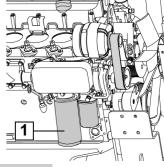
A indicator is located on the engine air-intake.

If the red signal (1) is fully visible when the engine is off, you must clean the filter cartridge. Act as follow:

- Undo clips (2) and take off hood (3)
- Blow out from inside out with dry compressed air (max. 5 bar). In difficult cases, tap out, taking care not to damage the cartridge.
- After carrying out service work, reset the signal by pressing the button (4) on the service indicator.
- Empty dust discharge valve (5) by pressing apart lips of discharge slot.



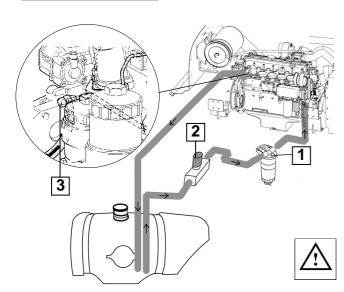
- Only use quality of lube oil (see table of lubricant).
- Ensure that the engine is on level surface
- Allow the engine to warm up (oil temperature approx. 80°c/146°F.)
- Place oil tray under the engine
- Drain oil and replace the oil filter
- Fit oil drain plug with a new gasket and tighten firmly
- Fill with lube oil (see table of lubricant) and check oil level, if necessary top up with oil as far as the upper bar





It is essential to use the maker's genuine oil filter

Venting fuel system



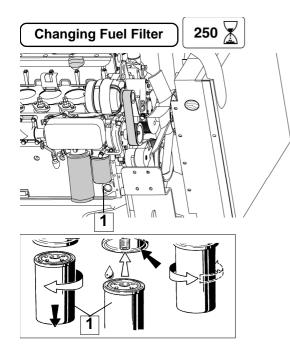
When the fuel tank is run empty or after maintenance work, it is essential to vent the fuel circuit

- Loosing the drain screw (1)
- Priming the fuel circuit by using the manual fuel pump (2) until fuel with no air bubbles escapes from drain screw of the pre-filter, then thighten the drain screw. In case of difficulty to start the engine, loosen pressure holding valve (3) and vent the fuel system.

Thigten the vent screw and start the engine. When the engine is started chech for leaks

Never undo the line to injector to vent the fuel circuit

ALPHA PLUS HARDI NOVA

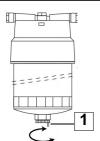


- Undo fuel filter cartridge (1) with commercial tool and spin off
- Apply light film of oil to rubber gasket of the new fuel filter cartridge
- Screw in the new cartridge finger tight against the gasket
- Check that the cartridge is seated correctly against the gasket and tighten with a final half-turn.
- Check for leaks

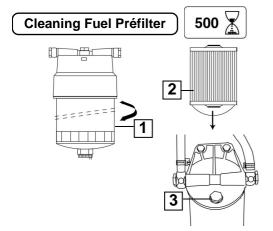
It is essential to use the maker's genuine fuel filter



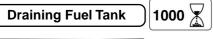




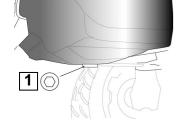
- Place fuel collecting trough under the filter housing
- Remove drain plug (1) and observe the draining. When fuel instead of water starts to flow, retighten drain plug.
- Vent the fuel system (see chapter Fuel Circuit venting)
- After the engine has been started, check for leaks



- Place fuel collecting container below the prefilter
- Loosen the drain screw (1) and drain the fuel
- Unscrew the bowl (2) and remove the filter element
- Clean any dirt which might be present off the sealing surface of the filter carrier and the filter element housing
- Insert a new O-ring and replace the filter element (replace if necessary)
- Fill up housing by the orifice (3).
- Vent the engine fuel circuit (see chapter Fuel Circuit venting)
- After the engine has been started, check for leaks



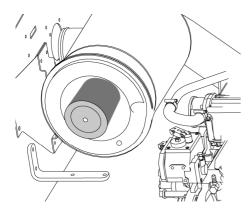
- Place fuel collecting trough under the fuel tank
- Remove the drain plug (1) when the fuel level is at the minimum.
- Clean the fuel tank to eliminate impurities and condense.
- When clean fuel is streaming out, fit the drain plug again and check for leaks



Safety Cartridge



This safety cartidge is located in the air filter After **five** air cleaner service or after **two** years at the latest, replace safety cartridge (never clean).



- Take off hood and extract the air filter
- Extract the safety cartridge and install a new one
- Replace air filter and hood



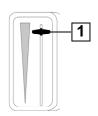
Never clean safety cartridge. Always install a new cartridge

Draining Cooling System



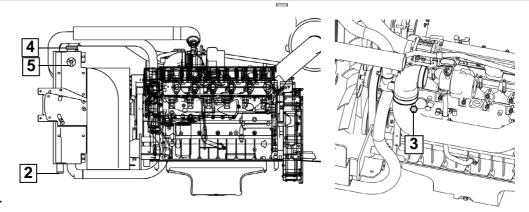


Use only cooling system protective liquid: reference TOTAL ORGANICOOL (See table of lubricants). To prevent engine overheating (caused by sedimentation in the cooling system) do not mix with other coolants



- Open the heater valve in cab (1)

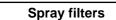
Capacity: 20 I approx.



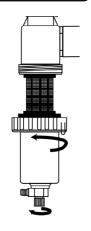
- Unscrew drain plug (2) fully and remove drain plug from crankcase (3)
- Drain off the coolant
- Rinse the cooling circuit with pure water
- Open the radiator cap (4) and fill coolant up to maximum
- Close radiator cap (4), then open the expansion tank (5)
- Add coolant (see chapter 5 'Coolant Level')
- Start and run the engine up to normal operating temperature to open the thermostat housing.
- Check level and add coolant if necessary
- Open the heater valve in cab to circulate coolant in the circuit
- Check coolant level and top up as required

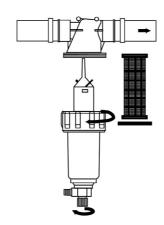
Capacity: 20 I approx.

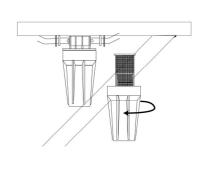
5-2-6 EVERY HOURS











5-2-7 EVERY 10 HOURS OR DAILY

hydraulic oil level

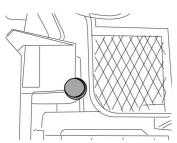






ALWAYS USE A SIMILAR HYDRAULIC OIL

- Check the hydraulic oil level through the sight glass situated on the reservoir An audible warning located on under the instrument panel indicates a lack of oil in the hydraulic system. Check the hydraulic circuit immediately for leaking and refill oil into the hydraulic tank.

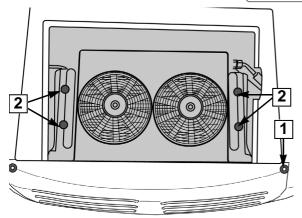


- Clean the area around the filling cap.
- Fill hydraulic oil through a filter unit to guarantee the purity. Filter ratio: 10 micron absolute or better.

For a good draining of the oil, it is preferable for the machine to have been running prior to the hydraulic oil change

Air conditioning Condenser



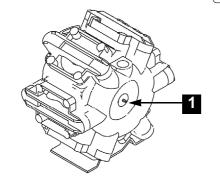


- Remove the service flap on the condenser (1)
- Remove the fan support (2).
- Blow out air conditioning the exchanger with compressed air
- Refit the assembly

5-2-8 EVERY **50** HOURS

463 diaphragms pump



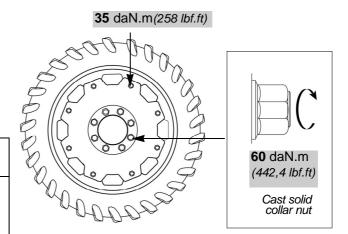


- Lightly grease the nipple (1) of the pump

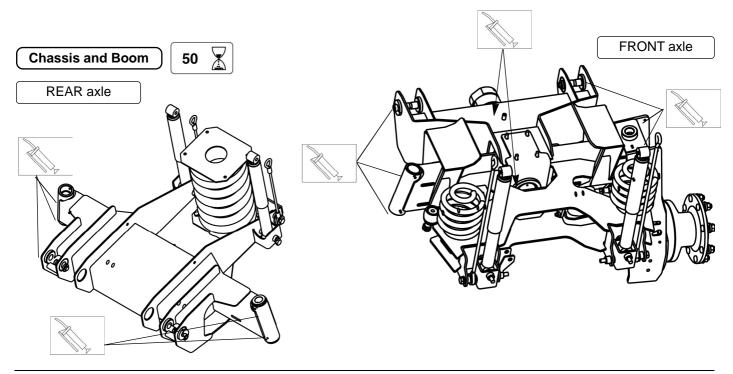
Wheels



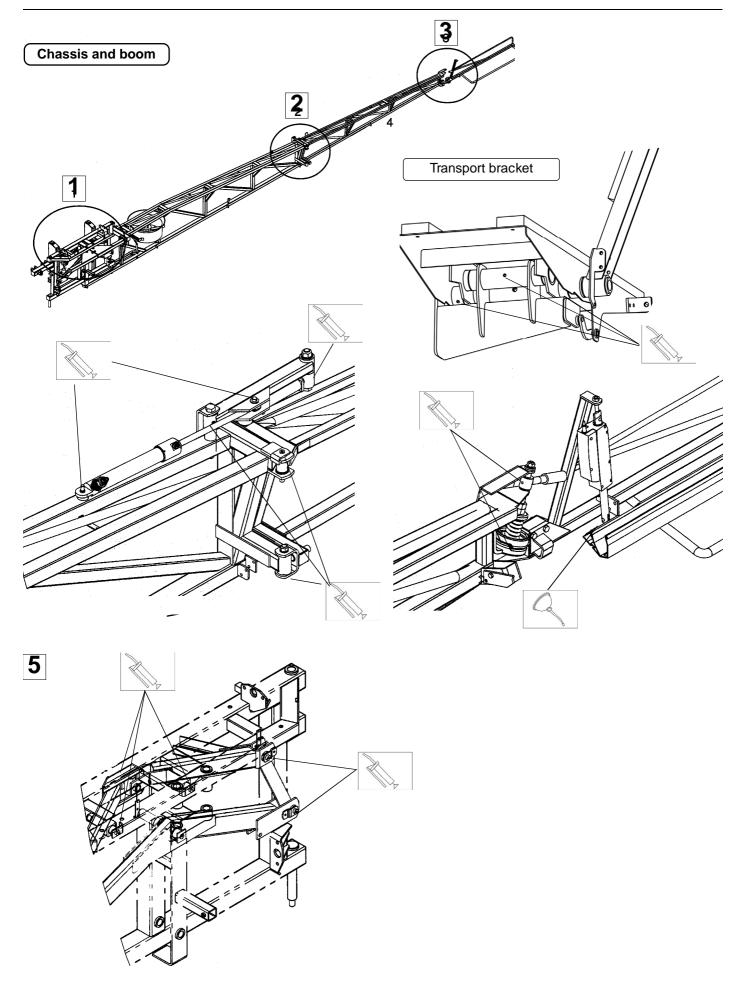
ALPHA 3400 and 4100	
	bar
300/95R46	3,6
460/85R34	1,6
480/70R38	1,6
600/70R30	1,6
520/70R38	1,6

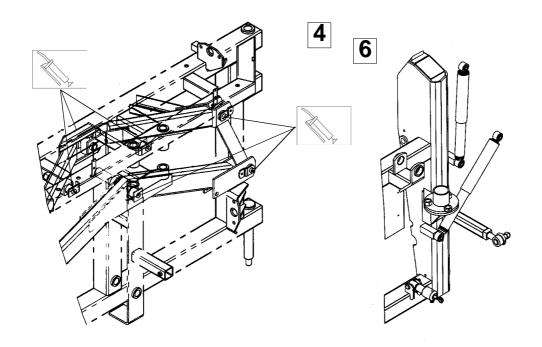


- Check the tyre pressure wich should be in accordance with the following table :



ALPHA PLUS HARDI NOVA





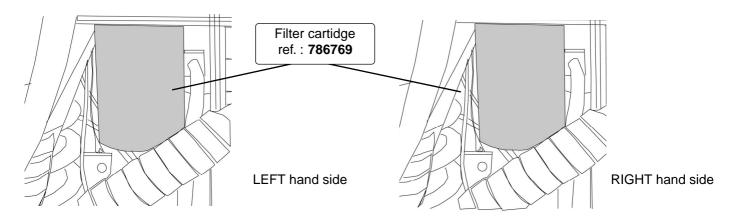
5-2-9 EVERY **250** HOURS

Hydraulic oil filters

250



It is essential to use the maker's genuine hydraulic oil filters



The filter cartridges (1) are located on the each side of the machine. - Unscrew the filter cartridges

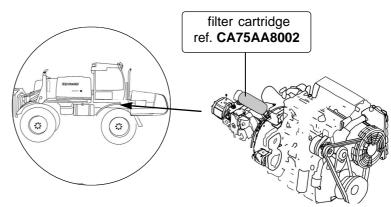
- Lightly oil the joint.
- Screw on the new filter cartridge and turn 1/2 turn by hand

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ALPHA PLUS HARDI NOVA

The filter cartridge is located on the hydrostatic pump

- Unscrew the filter cartridge located on the hydrostatic pump
- Lightly oil the joint
- Screw on the new filter cartridge and turn 1/2 turn by hand
- Check for leaks after re-assembly



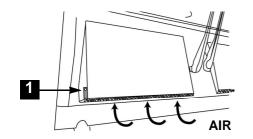
Carbon Cab Filters

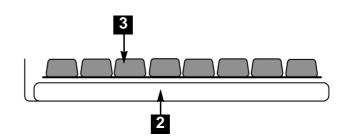
250 🔀



This is located above the cab. Perfect operational condition of the filtration system is of primary importance for the user's health.

Frequency of replacement must be increased in the case of intensive and prolonged use



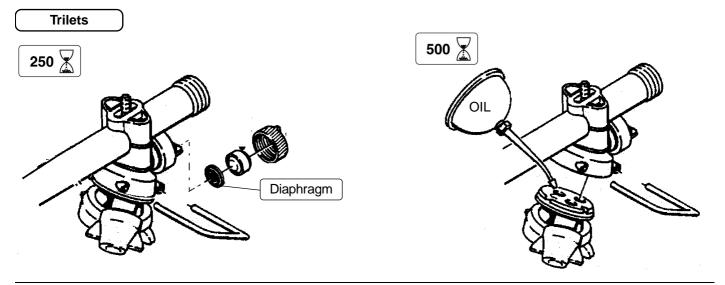


The carbon cab filters are located on either side of the cab close to the windscreen. Act as follows:

- Unscrew the fixing screw (1)
- Pull out the carbon filter cover (2) to extracting the carbon filter (3)
- Replace the new carbon cab filters (reference : 278238) and refit the assembly



It is essential to replace the two carbon cab filters simultaneously

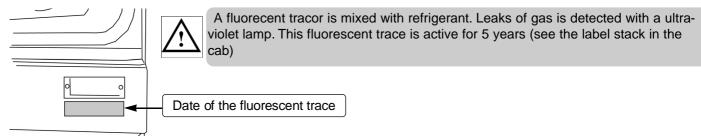


5-2-10 EVERY **500** HOURS

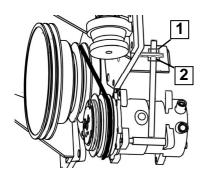
Air conditioning

500 🔀

If the air conditionning fails, it is preferable that the air conditioning unit be inspected for leaks and refilled by a specialist as soon as possible.



- It is recommended to change the deshydrater filter every 2 years (ref. :278284)



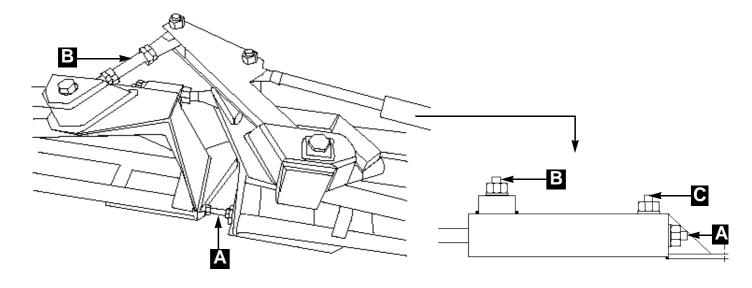
Check the tension of the air conditioning belt, for this purpose :

- Unscrew the locknut (1) of the belt tightener
- Screw the nut (2) to tension the belt and re-fit the locknut.
- Check the tension after 15 mn use.

32-36 GVA boom adjustment



- Adjust the screw (A) to align the outer boom section.
- Vent the ram
- Position the rod at the maximum position
- Adjust the hinge (B) to get the outer section in contact with the screw-stop (A)
- -Screw on 2-turn the hinge (B) to lock the assembly.

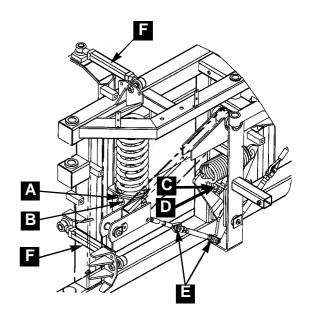


HAZ Boom adjustment



1- Suspension spring tension

- Loosen the counter nuts **(A)** in either side and adjust the tension of the vertical springs on the bolts **(B)** to suit the boom weight. The adjustment is correct when the guide
- Tighten the counter nuts again (A).



2- Pendulum return spring and cables

- Ensure that the slanting ram is set midway
- Loosen the counter nuts **(C)** and adjust the stop screws **(D)** until the V-shaped mechanism is in symmetry
- Allowe max. 1 mm play between stop screw and arm
- Loosen the counter nuts **(E)** on the rigging screws, and adjust the length of the rigging screws until boom is level. The correct adjustment is reached when the spring opens **1** mm between the threads.
- Tighten the counter nuts again

3- Guide rods length adjustment

The guide rods length should normally not need to be adjusted. If the suspension has been dismantled, the length must be checked or adjusted if necessary.

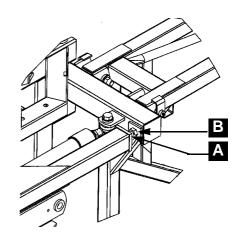
The trapeze and pendulum must hang freely. Adjust the length of the rod (F) accordingly.

- Loosen the counter nuts and adjust the rods.

4- Inner section folding adjustment

The boom tip must point slightly forward. If necessary adjust the inner section folding as follows:

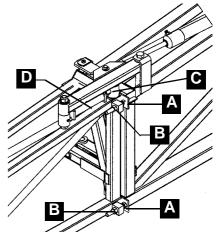
- Depressurize the folding rams
- Loosen counter nut (A)
- Adjust stop srew (B) until the correct setting is reached
- Tighten counter nuts again

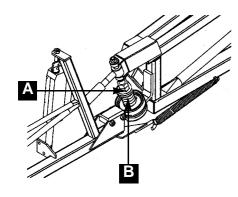


5- Outer section folding adjustment

The outer sections must be aligned with the inner sections. If necessary adjust the outer sections as follows:

- Depressurize the folding rams
- Loosen the counter nuts (A) and (C)
- Loosen the screws (B)
- Pressurize the folding ram until it is fully extended
- Adjust on the rigging screw (D) until the correct setting is reached
- Adjust the stop screws (B) up against the inner section
- Tighten counter nuts again





The breakaway section must be released when a force of approximately 150 N (34 lb) is applied to the extremity of the breakaway section. If necessary break-away section is adjusted as follows:

- Make sure the claw coupling is correctly lubricated.
- Loosen the counter nut (A).
- Adjust the nut **(B)** until the breakaway will release at a force of 150 N (34 lb) applied at the extremety of the section.
- Tighten the counter nut again

5-2-11 EVERY 1000 HEURES OR ANNUAL

Nitrogen accumulator

1000 🔀

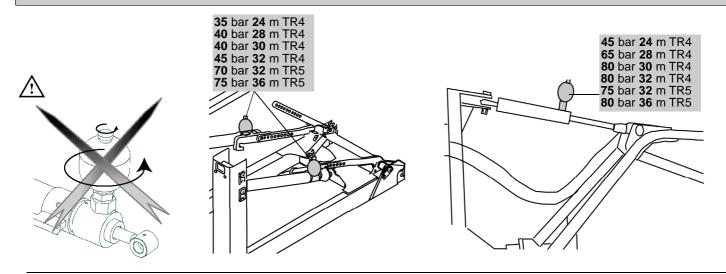


For your own safety as well as the others, the user must not remove the nitrogenPlease contact a HARDI-EVRARD concessionaire for maintenance.

qui s'assurera avant toute intervention sur les accumulateurs d'azote de :

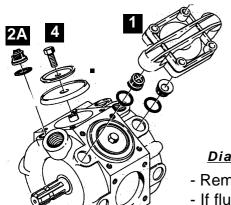
Read carefully the 'OLAER' manual ref: 109294-1 (You can see the Olaer manual at chapter 1 of this manual) Before maintenance lower completly the boom and Lock the boom. You must ensure that there is no residual hydraulic pressure in the accumulator and use the 'OLAER' checking-inflation tools.

Replace the safety cap to protect the inflation valve



Valves and diaphragms



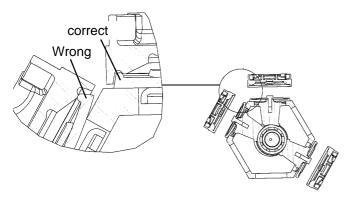


- Remove valve cover (1) before changing the valves (2)
- Note their orientation so they are replaced correctly!

 One special valve (2A) is used. It has to be placed in the valve opening shown
- It is recommended to use new gaskets (3) when changing or checking the valves.
- Tighten the bolts with the torque setting (90 Nm)

Diaphrams

- Remove the diaphrams cover (4).
- If fluids have reached the crankcase, re-grease the pump thoroughly. Also check that the drain hole at the bottom of the pump is not blocked.
- Reassemble with the torque setting (90 Nm)





IMPORTANT!

Before tightening the 4 bolts for the diaphragm cover (B) the diaphragm must be positionned between centre and top to ensure correct sealing between diaphragm pump housing and diaphragm cover. Turn crank shaft if necessary

Battery



To obtain a long life of the battery and ensure that the machine always is ready for use, the battery should be recharged regularly.

To prevent any risk of damage to electrical and electronic components or cause severe personal injury, take the following precautions:



WARNING

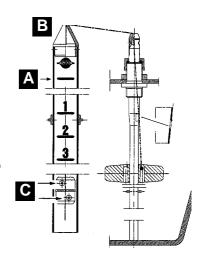
- Wear rubber gloves and goggles
- Never disconnect the battery terminals while the engine is running
- Never charge a frozen battery, it may be explode (minimum temperature : 16°).
- Check the density of electrolyte. (see DEUTZ notes).
- Check the polarities before reconnecting the terminals.
- Disconnect the terminals of the battery and place the latter in a well ventilated place, free from any source of sparks and flames (no smoking), before charging it.
- Disconnect the battery terminals and the alternator before to carry out electric welding on the machine
- A defective battery can damage electronic equipment
- Clean the battery terminals if necessary

5-2-12 OCCASIONAL MAINTENANCE

Level indicator adjustment

The level indicator reading shoud be checked regulary When the tank is empty, the float should lie on the stop pin, of the rod, and the O'ring on the indicator should be positionned at the top position line **(A)**

If any deviation is found, pull out the plug **(B)**, loosen screws **(C)**, and adjust the length of the cord



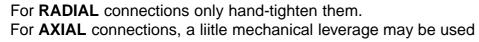
Nozzle tubes abd fittings

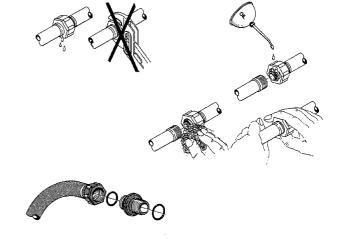
Poor seals are usually caused by :

- missing O-rings or gaskets
- damaged or incorrectly seated O-rings
- dry or deformed O-rings or gaskets
- foreign bodies

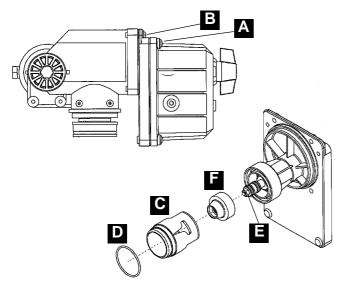
In case of leaks **DO NOT overtighten**.

- Disassemble, check condition and position of Oring or gasket
- Clean, lubricate and reassemble
 The O-ring must be lubricated ALL THE WAY
 ROUND before fitting on the nozzle tube. Use non-mineral lubricant.





Cone check/ renewal EVC operating unit



If it becomes difficult to build up sufficient pressure or if pressure fluctuations occur, it may be necessary to renew cone and cylinder. A Hardi kit is available for this purpose n°. 741293

- Remove 4 x screws (A) and remove the housing
- Remove 4 x screws (B)
- Replace cylinder (C) and O-ring (D)
- Loosen the nut (E) remove and replace the cone (F)
- Reassemble in reverse order

MAINTENANCE 677833 CHAPTER 5- 17

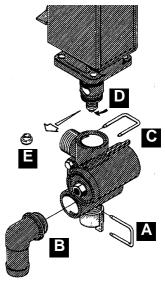
Cone check/ renewal, EVC distribution valve

Periodically check the distribution valves for proper sealing. Do this by running the sprayer with clean water and open all distribution valves.

- Cautiously remove the clip **(A)** and pull out the hose **(B)** for the preesure equalisation device

When the housing is drained, there should be no liquid flow through the pressure equalisation device. If there is any leakage, the valve cone **(E)** must be changed

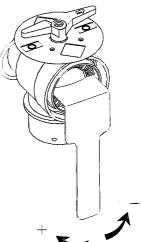
- Remove the clip (C) and lift the motor housing of the valve housing.
- Then unscrew the screw (D) and replace the valve cone (E)
- Reassemble in reverse order.



Adjustment of 3-way-valve

IThe Manifold valve can be adjusted if it is too tight to operate - or if it is too loose (=liquid leakage).

Use a suitable tool and adjust the toothed ring inside the valve as shown on the drawing.



Seal renewal, drain valve



Use eye / face protection mask when dismantling the tank drain valve

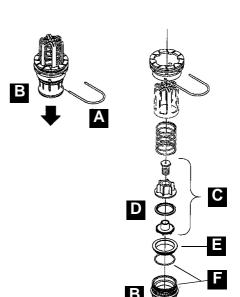
Do not enter the inside of the tank - the parts can be changed from underneath the tank!

If the main tank drain valve leaks, the seal and seat can be changed the following way.

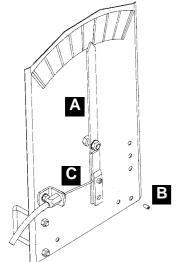
- Make sure the tank is empty and clean
- The valve must be closed and the string loose
- Pull out the clip (A) and pull down connectiong piece (B)

The entire valve assembly can now be pulled out.

- Check cord and valve flap assembly (C) for wear
- Replace seal (D) and assemble again
- Assemble the valve assembly again using a new valve seat (E)
- Lubricate O-rings (F) before assembly
- Fit clip (A) again



Adjustment of slanting indicator



If the position of the pointer on the indicator does not correspond to the actual boom position, the pointer (A) can be adjusted.

- Loosen the small bolt (B) sufficiently to allow the wire (C) to be adjusted.
- Place the pointer (A) in correct position and fasten bolt (B) against the wire (C) again.

Cab

The roof of the cab must be cleaned carefully. You can use a sponge or a cloth, soak and rub very gently the fibre

Use carefully: Potasslum chloride, ammoniac.

Prohibited products: acétone, concentrated acid, trichloréthylene, white spirit, toluene

Spots	Cleaning recommended
Colour ink (Ball-pen)	Stain remover for Woven / Water solution+ use lightly Potasslum chloride
Blood	Hydrogen peroxide 10 vol.
Vegetal spot (coffee,wine, flowers)	Hydrogen peroxide 10 vol. / Ammoniac diluted to 15%
Spot of oil, dirty oil,tar,,Fats	Use lightly Essence F
	Soapy water / Spray aerosol stain remover for carpet
Mud	Stain remover for carpet / soapy water
Stick / adhesive	Essence A
Rust	Hydrochloric acid dilued to 5% and rinsing with water

Theses recommendations are indicat and no exhaustive. Use others cleaning products after a test beforehand.

MAINTENANCE 677833 **CHAPTER 5-19**

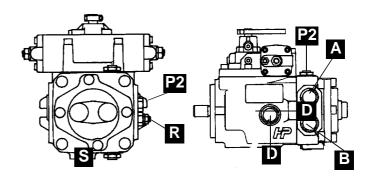
Fan transmission priming

If the hydraulic pump fan has been dismantled, or pump or motor has been changed, the following priming procedure must be carried out before starting up the transmission.

- Fill the oil reservoir with fresh, clean oil to the top of sight glass.
- Fill the pump housing with oil through the drain pipe (D) which is dismant-led at the tank connection. Reconnect and tighten.
- Check the oil level in the gear box
- Remove the drain hose (D) from the motor outside the blower housing.
- Set the fan r.p.m. at 0
- Engage the tractor P.T.O. with the engine running at idle
- Wait a few minutes
- Set the fan speed at 200 r.p.m.
- After a while the oil will start dripping constantly. Refit the drain hose and tighten.
- Set engine speed at 2000 r.p.m., the fan should rotate at max. revolutions/mn.
- Recheck oil level at tank sight glass
- Retighten hose connections and check for leaks.
- Check fan speed pressure adjustments see section on "Fan speed adjustments" and "Fan transmission pressure adjustment"

Fan transmission pressure adjustment

- A Pressure port
- B Return port
- **D** Drain port
- P1 Connector for working pressure measurement
- P2 Connector for feed pressure
- R Adjustment screw for feed pressure
- **S** Suction port



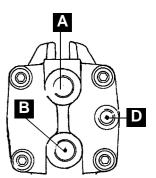
The transmission feed and working pressure are checked as follows:

- Connect a 40 bar (580 p.s.i.) pressure gauge to the feed pressure connector (P2), and a 400 bar (5800 p.s.i.) pressure gauge at the working pressure connector (P1).
- Set the engine at 2000 r.p.m. check with a tachometer
- Set the blower at max. speed
- Check the feed and working pressure :

Feed pressure,	P2	15-20 bar (218-290 p.s.i.)
Working pressure,	P1, approx.	
	18 m	180 bar (2610 p.s.i.)
	20 m	190 bar (2755 p.s.i.)
	21 m	200 bar (2900 p.s.i.)
	24 m	210 bar (2610 p.s.i.)
	27 m	240 bar (3721 p.s.i.)
	28 m	240 bar (3721 p.s.i.)

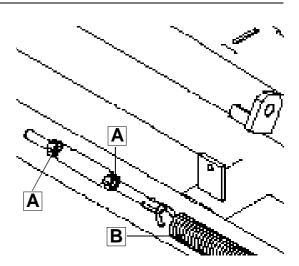
- Adjust feed pressure if necessary.

Failure to reach feed and working pressure indicates that the transmission needs overhauling.



Adjustment of break-away device

The break-away device is adjusted by increasing or decreasing the amount of spring loading. Adjust the position of nut **(A)** on the eye bolt, which holds the spring **(B)**



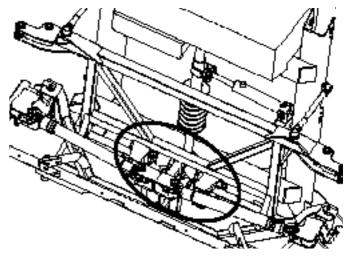
Inspection of Rubber Dampers

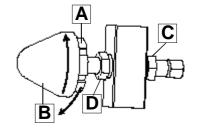
To ensure optimal damping and stability of the boom, control of the rubber dampers is necessary at regular intervals.

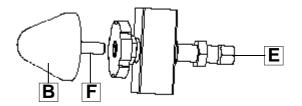
- 1. Inspect that the rubber dampers are intact, if not, they must be renewed.
- 2. Inspect that the assembly is tightened.

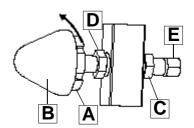


- 1. Unfold the boom
- 2. Loosen and unscrew with one turn the jag nut A
- 3. Loosen the rubber damper **B**
- 3. Loosen the nut C
- 4. Retain nut **D** against the jag nut **A**.
- 5. Unscrew the rubber damper B from the bolt head E
- 6. Grease the top of the new damper **F** and fasten it completely with the bolt head **E**
- 7. Reassemble in reverse order
- 8. Retain the bolt head **E** with a spanner and tighten the jag nut **A** against the rubber damper **B**
- 9. Carry out the same procedure at the other rubber dampers.





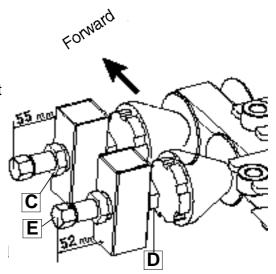




Adjustment

- 1. Loosen counter nut C.
- 2. Retain nut **D** against the profile by using a spanner. Adjust the distance of head bolts as shown on the picture.
- 3. Tighten the nut **C** against the profile.

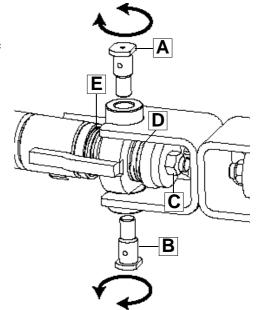
NOTE! The yaw dampers must be equally tightened

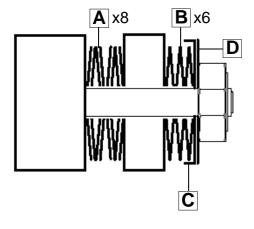


Renewal of spring washers

To ensure optimal damping and stability of the boom, control of the spring washers is necessary at regular intervals.

- 1. Unfold the boom and remove the boom locking device
- 2. Loosen and remove pins A and B
- 3. Remove counter nut C
- 4. remove spring washers **D** and **E**





- 5. Place new spring washers respecting the right position as shown on the picture :
 - 8 spring washers A
 - 6 spring washers B
 - 1 lock washer C
 - 1 washer **D**

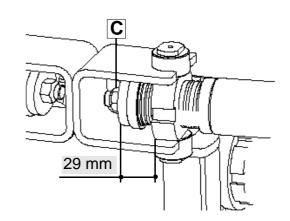
spring washer reference: **288134**Quantity: 14

Tightening the cylinder dampers (Spring Washers)

6. Unfold completely the boom and adjust the position of lock nut C

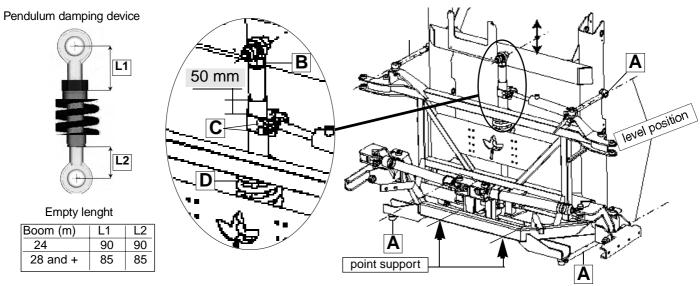
Respect the distance as shown on the picture

NOTE! The two cylinders dampers must be equally tightened on the 2 cylinders



Adjustment of Pendulum device

The purpose of this adjustment is to align the 4 steering arms **A** to level position and parallel. The pendulum suspension is factory adjusted. Subsequent adjustment will be required very seldor



- 1. Unfold completely the boom
- 2. Loosen big nut B
- 3. Loosen the 2 nuts C
- 4. The boom central section must be supported to release the central spring
- 5. Grasp around the spring **D** and rotate the whole spring arrangement to regulate the lenght of it

To adjust the lenght...

Clockwise rotation:

The spring arrangement becomes longer and the steering arms are moves downwards.

Anticlockwise rotation:

The spring arrangement becomes shorter and the stee ring arms are moved upwards.

- 4. Inspect the alignment to make sure the 4 steering arms are level. When correct position is obtained
- 5. Tighten nut B
- 6. Check the distance of 50 mm and tighten the 2 nuts

MAINTENANCE 677833 **CHAPTER 5-23**

Adjustment of Lift frame and Pendulum

The lift frame and the pendulum must be in a parallel position. If necessary. The length of the 4 steering arms can be adjusted to obtain parallel setting. Adjustment of each steering arm is performed as follows:

- 1. Place the sprayer on level position and unfold completely the boom.
- 1. Remove pendulum lock A from lift frame
- 2. Place lift frame **B** and pendulum **C** on level position
- 3. Make sure that the pendulum damping system ${\bf D}$ is perpendicular to the pendulum
- 4. Loosen nuts E
- 5. Place a suitable tool in the hole in the turn buckle, and use the tool to rotate the turn buckle

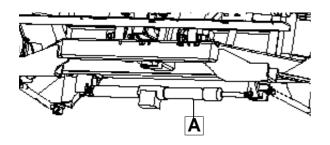
Clockwise rotation: The turn buckle becomes longer

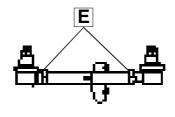
6. Adjust the steering arm to obtain the correct setting.

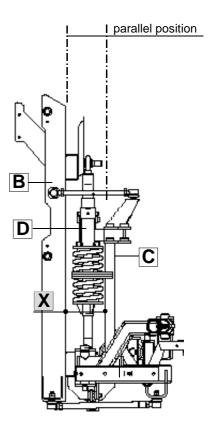
Correct setting between the pendulum and the lift frame is :

X = 210 mm

7. When correct setting has been obtained, tighten nuts **E** and re-assemble the pendulum lock.







5-2-13 OFF-SEASON STORAGE



This chapter deals with the actions to be taken for the purpose of garaging the sprayer in the winter period. They must be followed scrupulously as the guarantee does not cover damage caused by freezing

- Protect the electrical components (alternator, branch box, connectors, regulating valve) from splashes of water.
- Clean the sprayer completely inside and outside. Make sure that all valves, hoses and auxiliary equipment have been cleaned with detergent and flushed with clean water afterwards, so no chemical residue is left in the sprayer
- Renew possible damaged seals and repair possible leaks.
- Empty the sprayer completely and let the pump work for a few minutes. Operate all valvess and handles to drain as much water off the spraying circuit as possible. Let the pump run until air is coming out of all nozzles. Remember to drain the rinsing tank also.
- Pour 80 to 100 litres of water with antifreeze into the main tank. See the antifreeze instructions to obtain sufficient protection from freezing.
- Spray for a few moments at the nozzles to protect the nozzles.
- Engage the pump and operate all valves and functions on the Manifold, operating, filler etc. allowing the anti-freeze mixture to be distribued around the entire circuit. Open the operating unit main on/off valve and distribution valves so the anti-freeze is sprayed through the nozzles as well. The anti-freeze will also prevent O-rings, seals, diaphragms etc. from drying out.
- Lubricate all lubricating points according to the lubricating scheme regardless of intervals stated.
- When the sprayer is dry, remove rust from possible scratches or damages in the paint and touch up the paint.
- Remove the glycerine-filled pressure gauges and store them frost free in vertical position.
- Apply a thin layer of anti-corrosion oil on all metal parts. Avoid oil on rubber parts, hoses and tyres.
- All electric plugs and sockets are to be stored in a dry place. Remove the Hardi Nova control box and display from the cab and store them dry and clean (in-house).
- Apply grease on all hydraulic ram piston rods which are not fully retracted in the barrel to protect against corrosion.
- Chock up the wheels, to prevent moisture damage and deformation of the tyres.
- Fill up completely the fuel tank to prevent condensed water into the tank.
- Clean the engine air filter
- Cut the battery cut-off and disconnect the battery.
- Place the mobile unit under cover

MAINTENANCE 677833 **CHAPTER 5-25**

Preparation after off-season storage

After a storage period the sprayer should be prepared for the next season the following way:

- Connect again the battery.
- Adjust the tyre pressure.
- Wipe off the grease from hydraulic ram piston rods.
- Fit the pressure gauges again.
- Connect the Hardi Nova control boxes.
- Drain oil and coolant of the engine, check V-belts tension, and check /replace engine air filter
- Replace carbon cab filters.
- Replace all hydraulic filters and drain the hydraulic oil tank.
- Check the air conditioning.
- Check all hydraulic and electric functions.
- Drain and rinse the spraying circuit with clean water.
- Check the spraying filters and nozzles.
- Check all Twin function.

6- FAULTS IN OPERATION

This chapter lists the hazards which might arise in the course of using the sprayer. Some components can be repaired by the user. However, other elements can be repaired only by your concessionaire.

6-1 ELECTRIC CIRCUIT

6-1-1 FUSES AND RELAY

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28	20A Air conditioning compressor 20A Air conditioning condensor motor 25A Air conditioning evaporator 15A Rear working lights 7,5A Windscreen washer motor 7,5A Front Windscreen wiper motor 2,0A Cab light (overheat) 15A Fan control (heater) 15A Front working lights 10A Car radio 20A Boom working lights (optional) 7,5A Front hydr. motor displacement control 7,5A Rear hydr. motor displacement control (1,0A) Diode for directional indicators 10,0A Preheating engine control 7,5A Advance unit 10A hydr. motor displacement control & parking 10,0A Pneumatic seat 7,5A Oil hydraulic alarm- pressure switch for stop lights engine accelerator control- Engine temperature 7,5A 4-wheels steering unit 10A Not used 7,5A Spray pump control 2,0A Road safety (hydraulic boom & 4-wheels drive 10A Option-after ignition supply 7,5A Engine accelerator 5,0A Agitation - no agitation valve 20A Working lights (optional) 10A Ladder control	3 E4 E5 6 E9 E10	
E1 E2 E3 E4 E5 E6 E7 E8 E9 E10 ⇔⇔ RT11 R11	Clutch air conditioning compressor relay Air conditioning condenser relay Accelerator relay Battery cut-off relay Micro electro pump relay (Dyna+ version) Working lights relay Safety start relay Hydraulic oil level alarm relay Flasher unit Intermitant windscreen wiper relay Windscreen wiper relay	RH	Es E

Fu50 7,5A Electrical stoppage of engine

Fu51 7,5A Warning lamp and back lights switches

Fu52 15A Warning beacon

Fu53 7,5A Right direction indicator lights

Fu54 7,5A Horn

Fu55 7,5A Flaher unit control

Fu56 7,5A Right position lamps

Fu57 7,5A Left position lamps

Fu58 7,5A Right head lights Dipped beam

Fu59 7,5A Left head lights- Dipped beam

Fu60 10A Head lights- Main beam **Fu61** 7,5A Left direction indicator

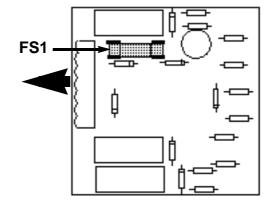
Fu62 20A Multi-function switch and warning lights

Fu63 15A Hardi Nova +12 V electronic **Fu64** 30A Hardi Nova +12 V power

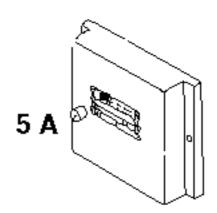
Micro electro pump

Fu65 Not used

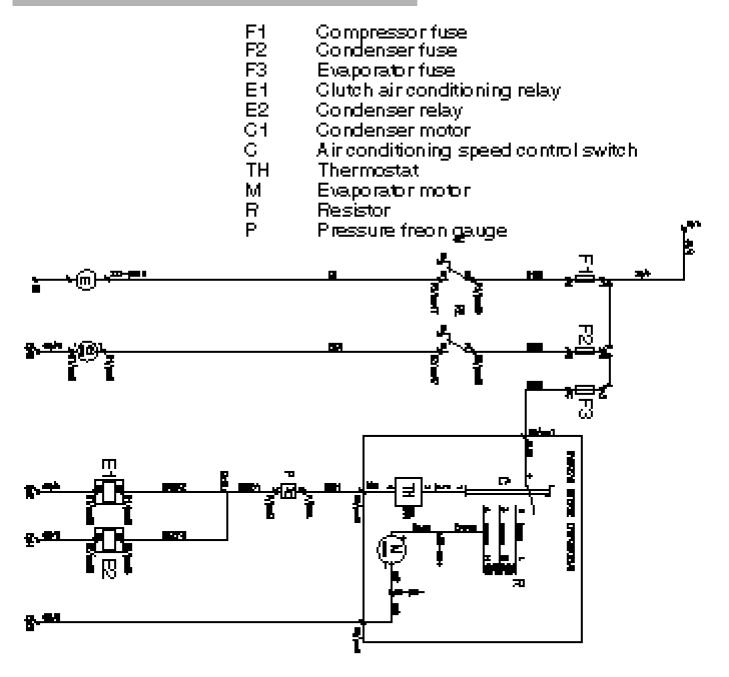
FS1 1,0A Parking brake and (slow blow fuse) displacement control



F1 Anti-skid (option)



6-1-2 AIR CONDITIONING WIRING DIAGRAM



PROBLEMS	SOLUTIONS
The compressor does not work The condenser do not work	 Check that the thermostat works correctly Check the relay (E1) and fuse (F1) of the compressor clutch Check the relay (E2) and fuse (F2) of the condenser controller Check that the "binary" pressure works correctly. Check the gas pressure and that the refrigeration circuit is air tight Clean the condenser.
The evaporator do not work	- Check fuse (n°3) - The cabin fan does not work

6-1-3 ENGINE

PROBLEMS	SOLUTIONS
Engine is too warm	- Check engine coolant - Clean the engine cooler
il pressure warning lamp goes on STOP IMMEDIATELY THE ENGINE	- Checl the engine oil level - Check the electrical circuit
Battery charge warning lamp goes on	- Check the terminals of the battery - Check the alternator
No electric current	- Check battery charge and connections - Check the battery cut-off
Engine does not start	Place driver's control lever in neutral positionCheck the neutral position switchCheck the starter motor
The engine is turns over but does not start	 Check level of fuel in tank an diesel oil filters Check pre-heating fuse (n°15). Check pre-heating plug Check the stopping unit
The engine runs but does not accelerate	- Check fuse (n°25) and accelerator unit

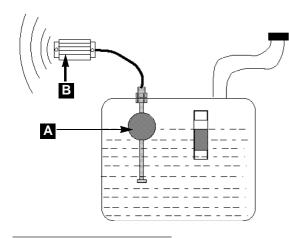
6-1-4 FOUR-WHEELS STEERING

PROBLEMS	SOLUTIONS
No signal from inductive sensor	- Check the fuse (n°20) Check electrical circuit and control unit
Faulty front or rear inductive sensor	 Check distance between disc and sensor Check the inductive sensor Check electrical circuit and control unit
Faulty of hydraulic distributor control (the LED on the coil goes out)	 Check the 2 red warning lamp are lights up Check the pedal Check the hydraulic distributor Check electric circuit and control unit
Faulty of hydraulic distributor (the LED on the coil goes on)	Check the hydraulic pressure (130 bars).Replace the hydraulic distributor.

6-2 HYDRAULIC CIRCUITS

6-2-1 OIL RESERVOIR ALARM

An oil level indicator **(A)** is situated at the top of the hydraulic reservoir. If audible alarm buzzer a located under the instrument panel indicates a leak of oil in the hydraulic system



- Stop immediatly the engine.
- Check the leak of the hydraulic circuit.
- Fill the reservoir with the same characteristic hydraulic oil.

6-2-2 TOWING

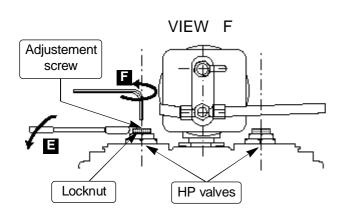


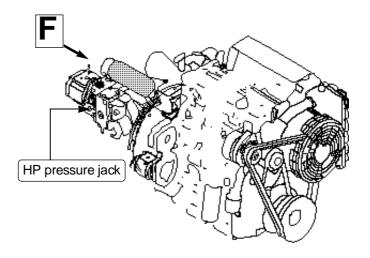
IN THE EVENT OF FAILURE OF HYDROSTATIC CIRCUIT, ACTIVATE THE PARKING BRAKE

Prior to any towing of the mobile unit as are sult as a result of failure of the engine or hydraulic circuit, it is essential to:

- 1- CANCEL THE SETTING OF THE HIGH PRESSURE VALVE OF HYDROSTATIC PUMP
- 2- RELEASE THE FOUR BRAKES OF THE HYDRAULIC MOTOR

1- Action on the advancing hydrostatic pump





D: Slacken locknuts ref.E.

E: Completely unscrew the 2 Hc bolts situated in the safety nuts to cancel the setting of the valves (size 5 spanner 90R100 / size 8 spanner 90R130).

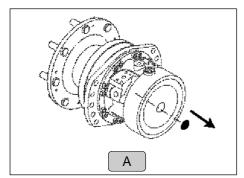
2- Action on wheel motors (Standard brake version)

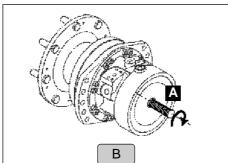
In order for the mobile unit to be towed in case of problems, use the on-board kit placed in the cab, i.e.:

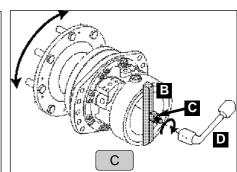
- 4 M16 threaded rods ref. A.
- 4 release bars ref. B.
- 4 M16 nuts ref. C.
- 1 box spanner, size 24 mm ref D.
- 1 open-ended spanner, size 19 mm ref. E.
- 1 hexagonal spanner ref. F.

(size 5 mm for 90R100 / size 8 mmfor 90R130).

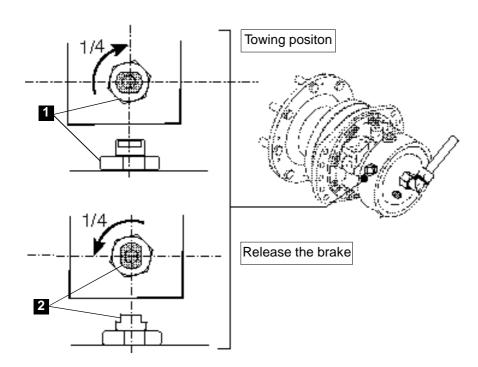
- A On each wheel motor, remove the centre rubber plug and fit parts refs. 1,2 and 3
- B Position the M16 threaded rods on the hydraulic motor
- C With release bar, ref.3, coming up against the wheel motor, turn nut, ref.2, to free the wheel.







2- Action on wheel motors (With Combined brake version)



1 Nm = 0.74 lbft

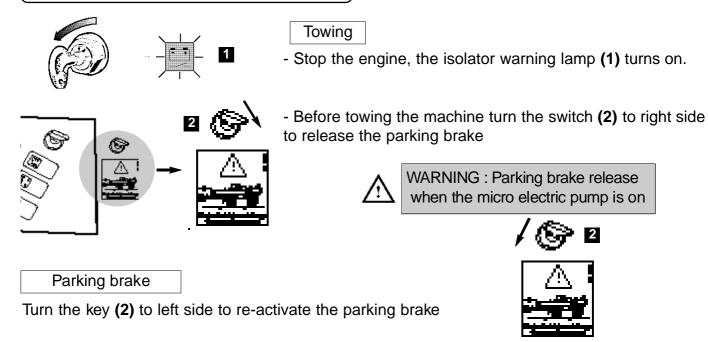
Towing positon

- Loosen the 2 counter nuts (1) situated on the brake housing
- To free the wheel, turn the screw (2),(1/4 turn clockwise) until the flat side of the screw reach the wheel axis alignment.

Release the brake

- Turn the screw (2) and place the flat side of the screw perpendicular with the axis of wheel motor.
- Tighten the 2 counter nuts (Torque setting **60** Nm)

3- Action on wheel motors (With DYNA+ version)



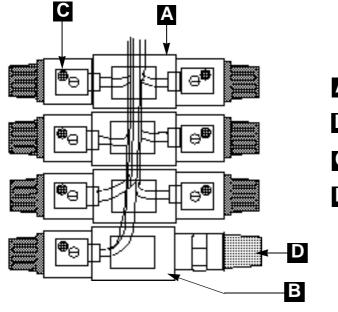
After this 2 operations, the mobile unit can be towed a distance of **25 to 50 metres maximum** and for a speed of **5 km/h maximum**).

After this, the valves must be set at 420 bars, to do this:

- Position a hydraulic pressure gauge to HP jack (600 bars).
- Release the parking brake.
- Activate the parking brake on the cab.
- Start the engine and move the advance lever gently towards.
- Adjust the high pressure valve to obtain *420 bars* maximum.
- move the advance lever to neutral position.
- screw the locknut.
- Set the advance lever to reverse.
- Adjust the second high pressure valve to obtain 420 bars maximum.

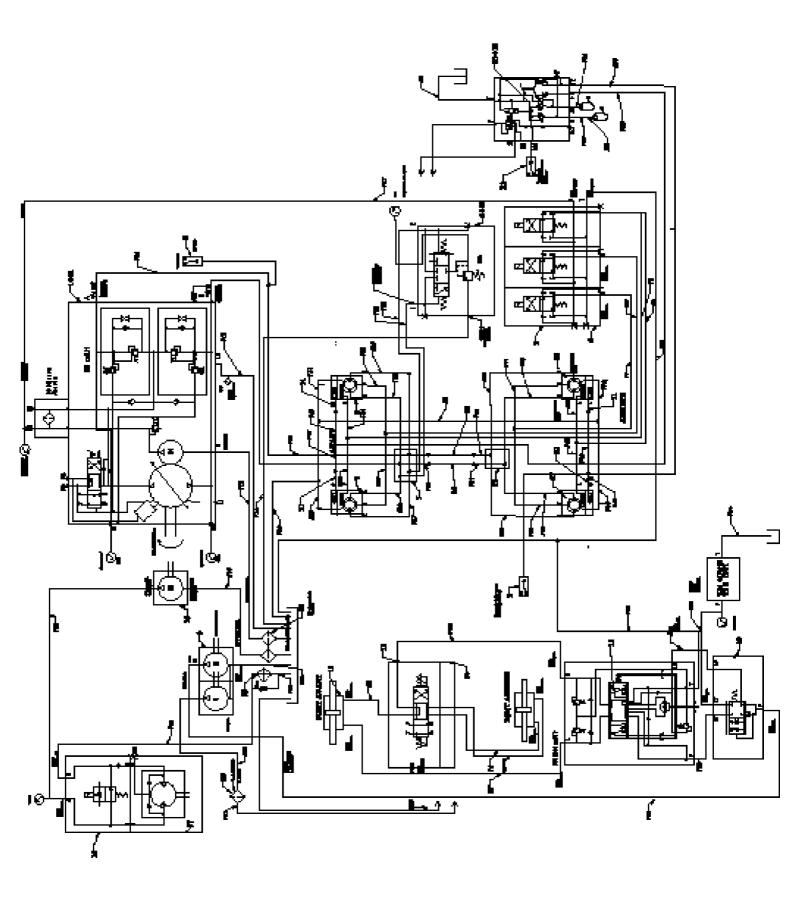
PROBLEMS	SOLUTIONS
The mobile unit is moving when the advance lever is on neutral position	Adjust the neutral position switch (do not adjust the connecting rod between the joystick lever and the controller). Check the mechanical neutral position of the hydrostatic pump.
The machine does not moving	 Check fuse (n°16). Check the parking brake is deactivate Check by means the manual servo Check the feeder pressure (about 30 bar). Check the high pressure circuit
The speed of mobile unit is unstable	- Check the battery - Check the voltage control unit - Check hydraulic filters
The speed of mobile unit is too slow	 Check the H.P. valves Check the feeder pressure Check leak of internal componants (hydrostatic pump, motors, etc).
Hydraulic circuit too warm	- Check the oil level in the reservoir - Clean the oil radiator (see engine manual) Check H.P. valves and leak of internal componants
No control of the hydraulic boom functions	- Check if the safety road switch is deactived - Check manually distributor, by pressing the manual control of the distributor and by-pass.
1- Faulty hydraulic system	In this case the LED of distributor and by-pass are lights up : - Check the pressure, the restrictor of the ram, the coil of the distributor.
2- Faulty of electrical system	In this case the LED of distributor and by-pass are lights off : - check battery, fuse, the control switch - Check the electrical circuit.

6-2-3 BOOM CONTROL DISTRIBUTOR



- A Boom control distributor
- B Boom control by-pass
- C Warning control Led
- D Boom relieve valve (180 bar maxi)

6-2-4 HYDRAULIC CIRCUIT (COMBINED BRAKE)



6-3 SPRAYING CIRCUIT

6-3-1 PUMP DOES NOT PRIME

PROBLEMS	SOLUTIONS
Incorrectly positioned valves Intake filter blocked Air taken in pump	 Check positions of valves Clean filters Check connections and seals. look into pump maintenance (adjustment) or air taken in at pump re-fit plugs

6-3-2 FOAM FORMS

PROBLEMS	SOLUTIONS
Excessive agitation	- Use an anti-foam additive - Reduce the speed of pump - Air taken in the piping - Do not use agitation

6-3-3 NO ADMIXTURE OF PRODUCTS

PROBLEMS	SOLUTIONS
Incorrectly positioned valves	- Check positions valves.
Insufficient pump delevery	- Accelerate the pump - Clean suction filter
Suction filter clogged	- Check connections and seals

6-3-4 INCORRECT SPRAYING

PROBLEMS	SOLUTIONS
Suction and delivery filters clogged	- Clean filters
Faulty pump	- Check turbine and adjustments.
Crushed piped	- Replace pipe
Foreign body at suction end	- Clean suction circuit
Air taken in	- Tighten the corresponding connections - Check the pipe porosity Check seals - Check filters - Check the valves - check nozzles wear- check spray pressure gauge - check speed rotation pump
Pressure drop	- Position valve N° 3 on "No agitation"
Pressure increase	 Nozzles blocked- filters blocked Check the pressure gauge and the pipe of pressure gauge.

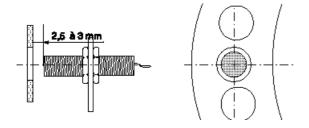
6-3-5 NO SPRAYING

PROBLEMS	SOLUTIONS
Pump does not prime	- See section "Pump does not prime"
No pressure	 Check positions of valves Check filters (suction and delivery). Inappropriate nozzles Check condition of safety valve Check the calibrated nozzles
Remote valves not working	 Check the electrical supply (voltage and reversed polarities) Check fuses (FT1FT8) and (FR1 FR11). Check for mechanical jamming of valves.
Nozzles blocked	- Clean nozzles and spray circuit

6-3-6 VOLUME/HA CANNOT BE OBTAINED

PROBLEMS	SOLUTIONS
Faulty limit switch of the regulating valve	- Adjustment of the manual "volume-regulating" valve
Filters	- Clean filters - Match the filter mesh to the spraying
Incorrect volume/ha	 Adjust the machine speed Check programming of the REGULOR IV. Check flow meter ans speed sensor
Inappropriate nozzles	- Select semi-continuous ou continuous circulation - Check the semi-continuous ou continuous valve - Match the nozzles to the flow per ha

6-3-7 WHEEL SENSOR

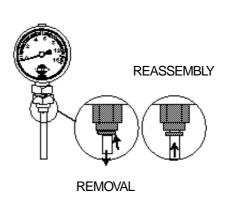


- Check sensor / disc distance, 3mm maximum
- Check for disc distortion.
- Check for wheel distortion (wheel bearing)

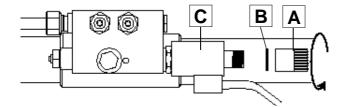
6-3-11 PRESSURE GAUGE

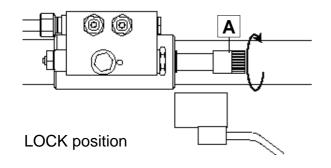
PROBLEMS	SOLUTIONS	
False reading	N.B. : The operator may be splashed with liquid unexpectedly	
Does not rest to zero	Check pressure gauge and circuit- Bleed the circuit Bleed the circuit with clean water Replace by a new pressure gauge if necessary	





6-3-12 MANUAL OPERATION OF PENDULUM LOCK





In case of power failure the pendulum device can be locked as follows :

- 1. Unscrew nut A
- 2. Remove O'ring B and coil C
- 3. Screw <u>completely</u> nut **A** to lock the pendulum.

8- LIST OF MAIN PARTS

Code	Designation	Code	Designation
278267 CA75AA8003 278646 278647 278465 218033 278238 278284 268055 268122 268123 782832 268570 73004401 CA75AA8002	Engine Diesel filter cartridge Oil filter cartridge Air intake filter element Safety air filter element Filter element for diesel prefilter Diesel prefilter O ring Cab Active carbon filter Air conditioning deshydrator filter Steering; automatic re-alignment Rear wheel alignment sensor Front wheel alignment sensor Cable for wheel alignment sensor Hydraulic distributor Pedal Printed circuit equipped Hydraulic equipment Hydrostatic pump filter cartridge	268382 962709 962711 962701 841059 841062 741065 BA30DI7192 726490	Chassis and boom Electric actuator for ladder Blue paint Aerosol blue paint Aerosol grey paint Valves 3 way S93 Manifold valve 3 way S67 Manifold valve Manifold stickers Seal for Manifold valve Complete drain valve
786769	Hydraulic suction filter cartridge Hydraulic reservoir plug		
268127 268417 268330 268027 268160 268028 268418 268313 268139 268163 268428	Fuses Autofuse 2A Autofuse 3A Autofuse 5A Autofuse 7,5A Autofuse 10A Autofuse 15A Autofuse 20A Autofuse 25A Microfuse 10A Microfuse 2A Slow blow fuse (5x20) 1A		

ALPHA PLUS TWIN FORCE